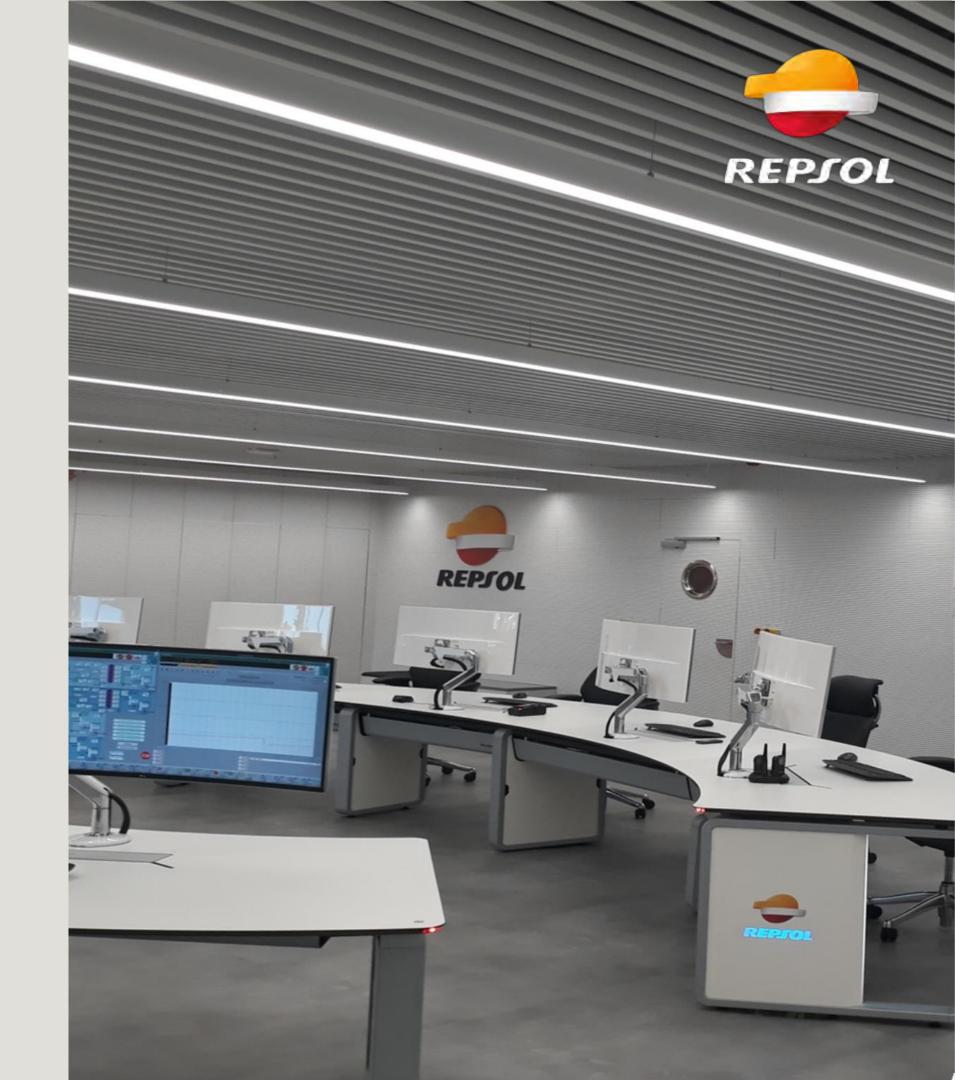


EXPERIMENTATION

Technical Capabilities

- > Analytics & Biotechnology
- > Fluids
- > Formulation
- > Industrial
- > Rocks & catalysis





ANALYTICS & BIOTECHNOLOGY

Technical Capabilities

COMPOSITION ANALYSIS



Chemical, elemental and isotopic composition of petrochemical and industrial samples.

CHEMICAL STRUCTURE DETERMINATION



Determination of molecular geometry and electronic structure of target molecules.

POLYMERS RESEARCH



Lab scale polymer synthesis, functionalization and characterization

BIOTECHNOLOGY RESEARCH



Biotechnology research and applications to the O&G and New Energy businesses





ANALYTICS & BIOTECHNOLOGY In Figures



Tests	More than 150 tests
Standardized test methods	Following standarized methods such as ASTM, UNE, IP, UOP, Standard method.
	Participation in intercomparison trials (ILS)
Activity	Analysis of 20,000 annual tests in the area
Equipment	More than 200 laboratory equipment
Analytic & Reseach studies	State of the art Instrumentation for complex analysis studies and polymers & biotechnology reseach

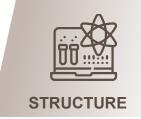
Composition Analysis

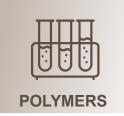
Chemical structure determination

Polymer Synthesis & functionalization Processess







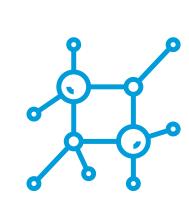






Composition Analysis

- / Thermal Analysis (TGA, DSC, TGA-IR)
- / X Ray Fluorescence
- / Isotopic Analysis
- / Inductively Coupled Plasma (ICP-OES, ICP-MS)
- / Elemental Analysis
- / Ionic Chromatography
- / Electroanalytical Techniques (Voltamperometry, Potenciometry, Coulombimetry)

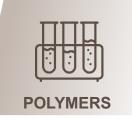






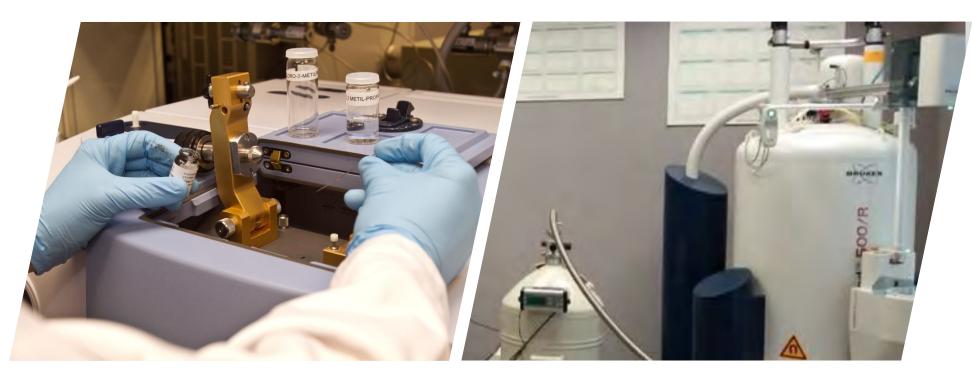


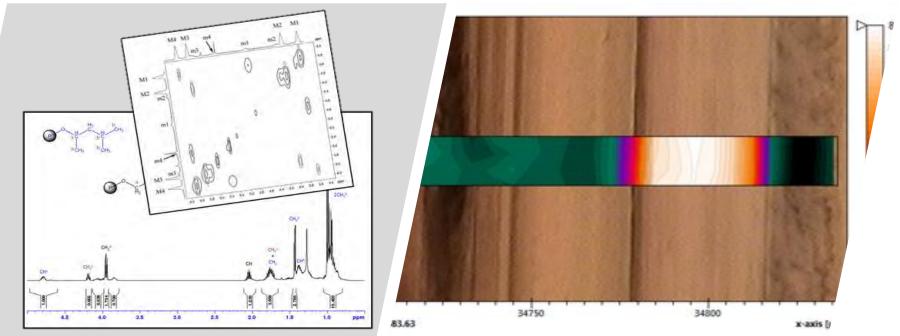








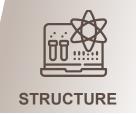




Chemical Structure Determination

- / FT-Infrared Spectroscopy
- / Raman Spectroscopy
- / Ultraviolet-visible Spectroscopy
- / Vibrational Microscopy (IR, Raman)
- / NMR Spectroscopy (1D, 2D, VT, HR-NMR, DOSY)
- / Polymer characterization





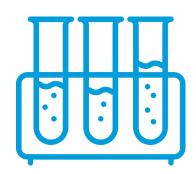






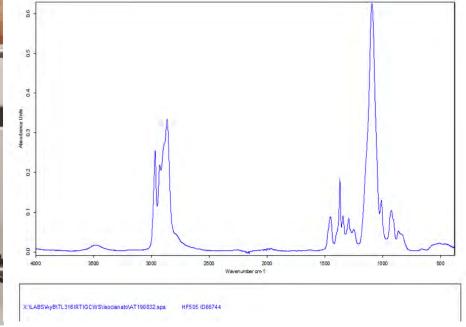
Lab Scale Polymer Research

- / Poliol Synthesis
- / Poliol Functionalization
- / Epoxidation
- / Lab Scale reactions











BIOTECHNOLOGY

State of the art Instrumentation for Biotechnology research and development.

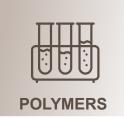
Biotechnology services applied to the Oil&Gas Industry.

High Throughput Screnning automatization methods













BIOTECHNOLOGY

Biotechnology Research

- / Molecular biology
- / Microbiology isolation, characterization and culture optimization
- / Biocatalyst design, production and activity characterization

- / Fermentation development from bench lab to lab scale
- / High Throughput Screening (HTS) methods development





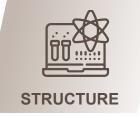


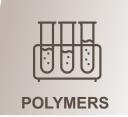
















BIOTECHNOLOGY





Biotechnology Services

- / Microbial contamination determination (ATP-based, culture and PCR assays)
- / Ecotoxicity analysis (Microtox: EC50-15')
- / In house polymers degradation tests (BacTrac 4300 biodegradation CO₂ monitoring)
- / Waste water treatment process evaluation





FLUIDSTechnical Capabilities

CHROMATOGRAPHY



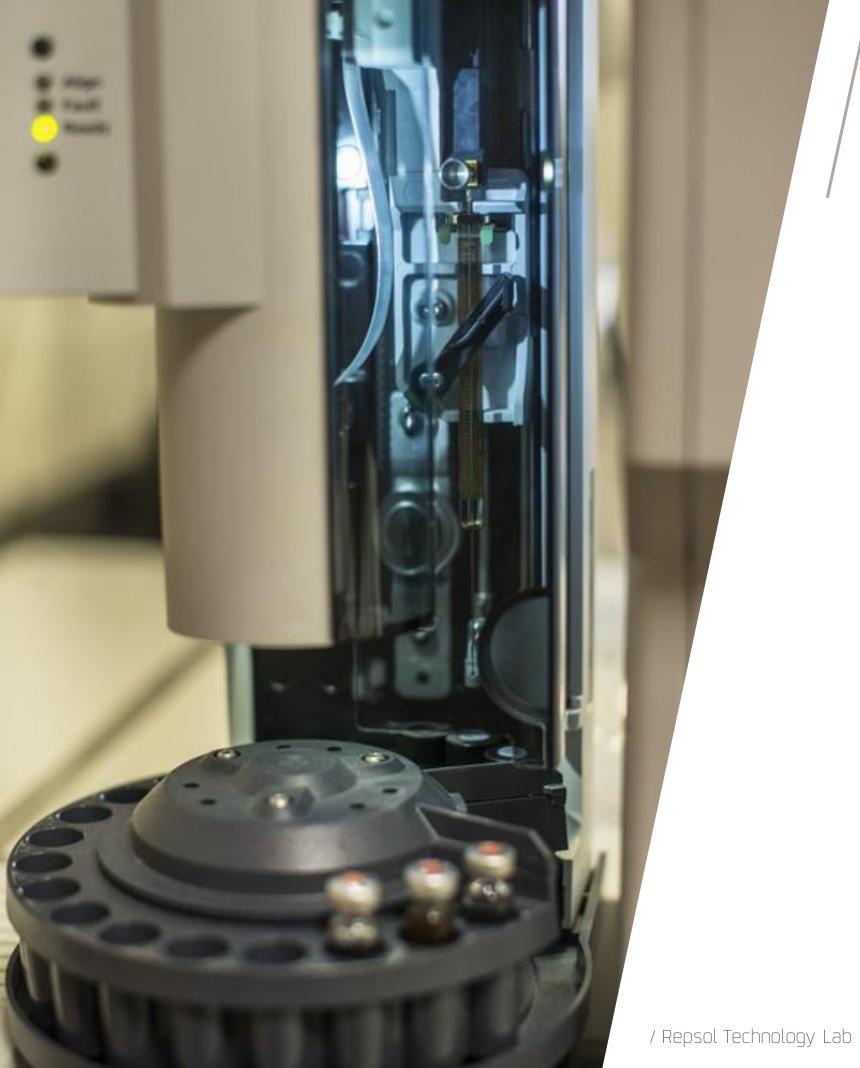
Different gas and liquid chromatography techniques

PVT LAB



Reservoir fluids analysis and advance studies (rheology, flow assurance, characterization...)



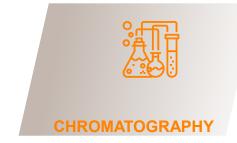


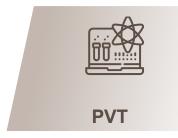




Tests	More than 80 standarized and in-house developed methods
Activity	 Analysis of different type of samples: Biofuels, Oils, Crude Oils and Distillates, Polymers, Additives, Residues,
	 Development of new analytical methods
	 Surveillance new analytical techniques
	 Specialized analytical support
	 Specialized consultancy in Analytics
	RRT performances for the Company and European Work groups.
	Technological prospective studies
Equipment	More than 50 laboratory equipments









GC X GC TOF, FID, NCD & SCD

/ Two-dimensional gas chromatography coupled with TOF, FID, NCD and SCD detectors.

HPLC - HPLC

/ Two-dimensional liquid chromatography

GC-MS

/ Gas chromatography with single and triple quadrupole mass spectrometry detectors









MULTIDIMENSIONAL GC

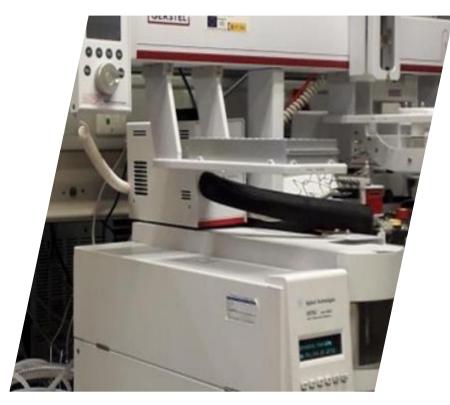
/ Reformulyzer and heat-cut.

HS/ DT/PYRO-GC-MS

/ Thermal desorption, pyrolysis and head space coupled to GC-MS

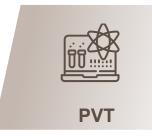
GC-FID/ ECD/ SCD/ FPD

Gas chromatography with different detectors











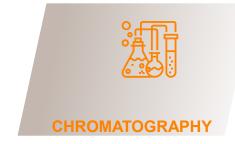
UPLC (PDA & RID)

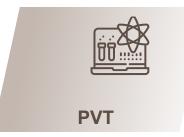
/ Ultra Performance Liquid Chromatography

GPC (DAD & RID)

/ Gel Permeation Chromatography with Diode Array and Refraction Index Detectors

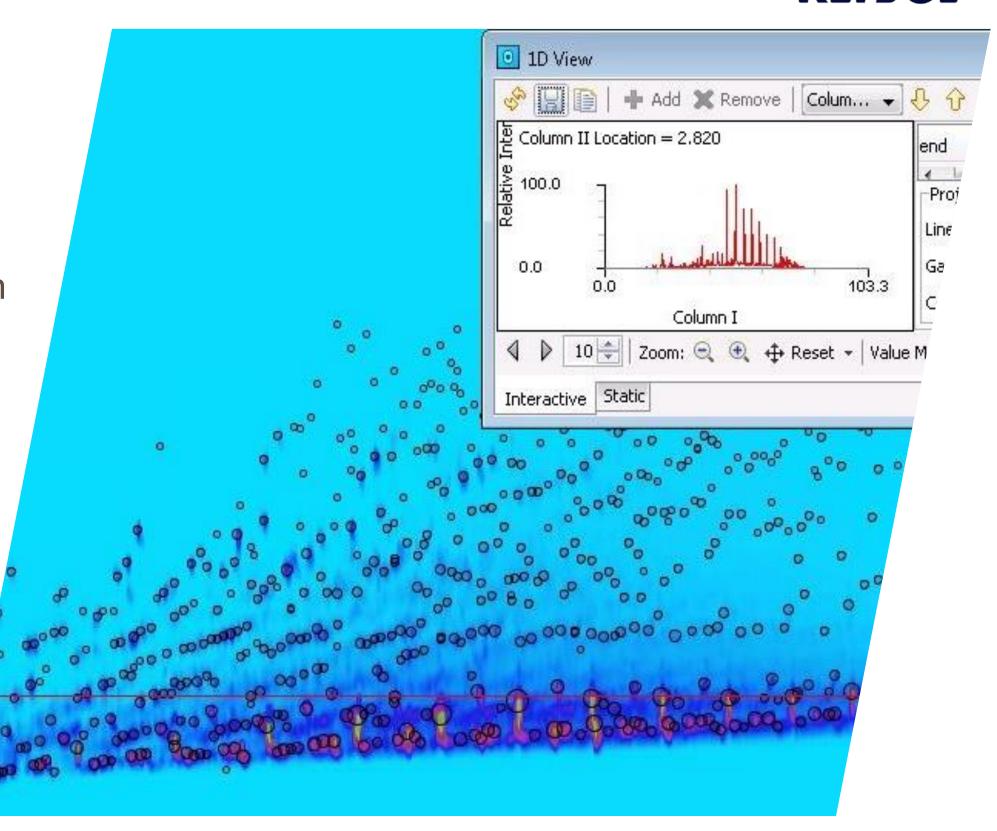








- / Determination of FAME in kerosene by GC-MS
- / Determination of organic volatile compounds by Thermal Desorption-GC-MS
- / Hydrocarbons detailed characterization
- / Speciation of sulphur and nitrogen compounds in petroleum distillates
- / Speciation of nitrogen compounds in medium distillates by GCxGC-NCD
- / MOSH-MOAH Analysis in Polymers
- / Determination of antioxidants in polyolefins by HPLC
- / Simulated distillation of petroleum products
- / Oil spill identification and forensic analysis



PVT LAB









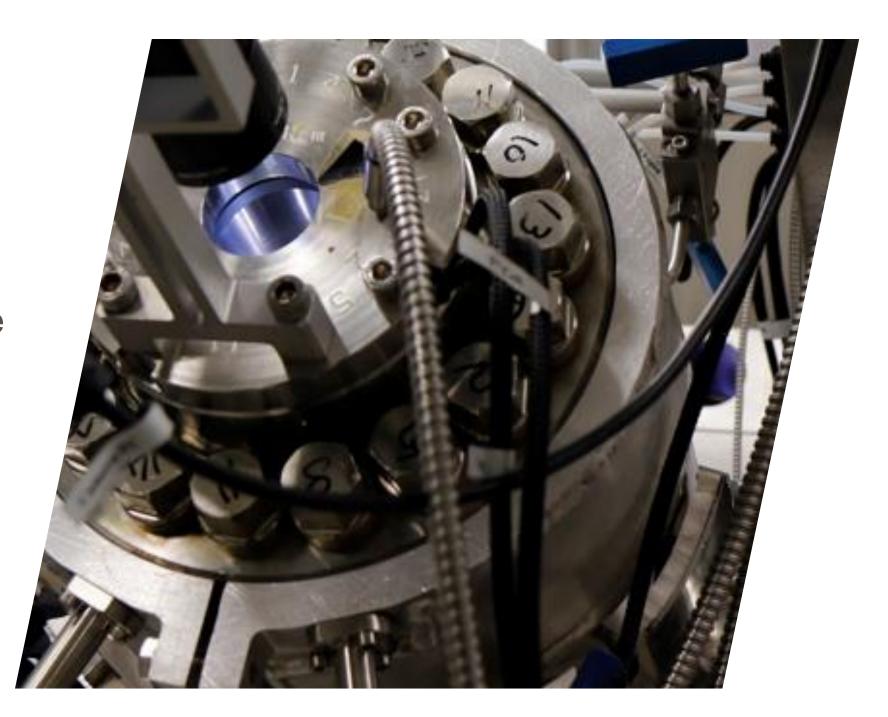
PVT LABORATORY

RESERVOIR FLUIDS ANALYSIS

- / Quality Checks (Oil and Gas)
- / Reservoir Fluid Composition (C36+)
- / Physical Recombination (for Surface Samples)
- / Constant Composition Expansion (CCE)
- / Constant Volume Depletion (CVD) with Retrograde Liquid Volume
- / Differential Liberation (DL)
- / Viscosity
- / Separator tests (Single Flash & Multi-stage)
- / Swelling Studies

ADVANCED STUDIES

/ PVT Simulation (PVTSim, PVTp)





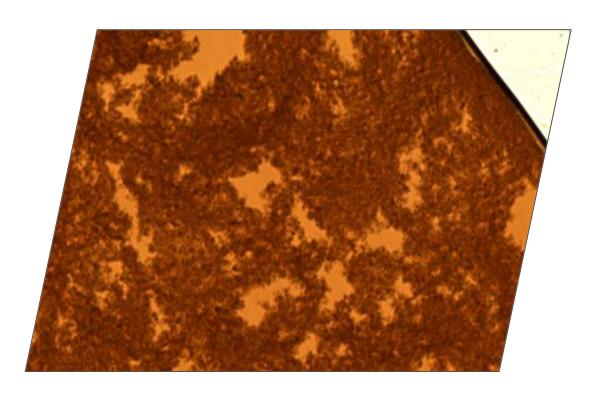




PVT LABORATORY

FLOW ASSURANCE TESTS

- / Wax Appearance Temperature (WAT) of Live Oil & Dead Oil
- / Asphaltene Onset Pressure (AOP) at Reservoir Temperature
- / Cold Finger Test
- / Dynamic Scale Loop test
- / Hydrate Formation Study



RHEOLOGY STUDIES

- / Viscosity of dead oil as a function of temperature and shear
- / Wax Oil Gels strengh (Yield Stress Analysis)
- / Emulsion Reology study
- / Oil Rheology Analysis Under Pressure (Pmax 400bar)









PVT LABORATORY

FLUID CHARACTERIZATION

- / Liquid Composition (C1 to C36+) by GC/FID
- / Gas Composition (CO2, H2S, N2, C1 to C11+) by GC/FID+TCD
- / SARA Analysis
- / Crude Assay with TBP Curve & Crude Properties
- / Molar mass by freezing point depression





FORMULATIONTechnical Capabilities

BLENDING



Blending of lubricants or fuels, polymer compounding, adhesives and reactive extrusion.

RHEOLOGY



Dynamic and Rotational Rheological Studies in a wide range of shear and temperature on samples of diverse nature.

PHYSICOCHEMICAL PROPERTIES



Standardized physicochemical tests and internal product characterization methods.





FORMULATION In Figures



Tests	More than 200 tests
Standardized test methods	7 tests accredited by ENAC based on UNE-EN-ISO 17025
	Participation in 10 annual intercomparison trials (INTA, ASTM,)
Activity	Analysis of more than 20,000 annual tests in the area
Equipment	More than 100 laboratory equipment
Blending	Capacity to manufacture lubricating oils up to 1,000 liters/batch and 20,000 liters of fuel/batch. Polymer compounding equipment at pilot scale (Haake, Eurolab, Randcastle, mini equipment, adhesives, etc.)

BLENDING













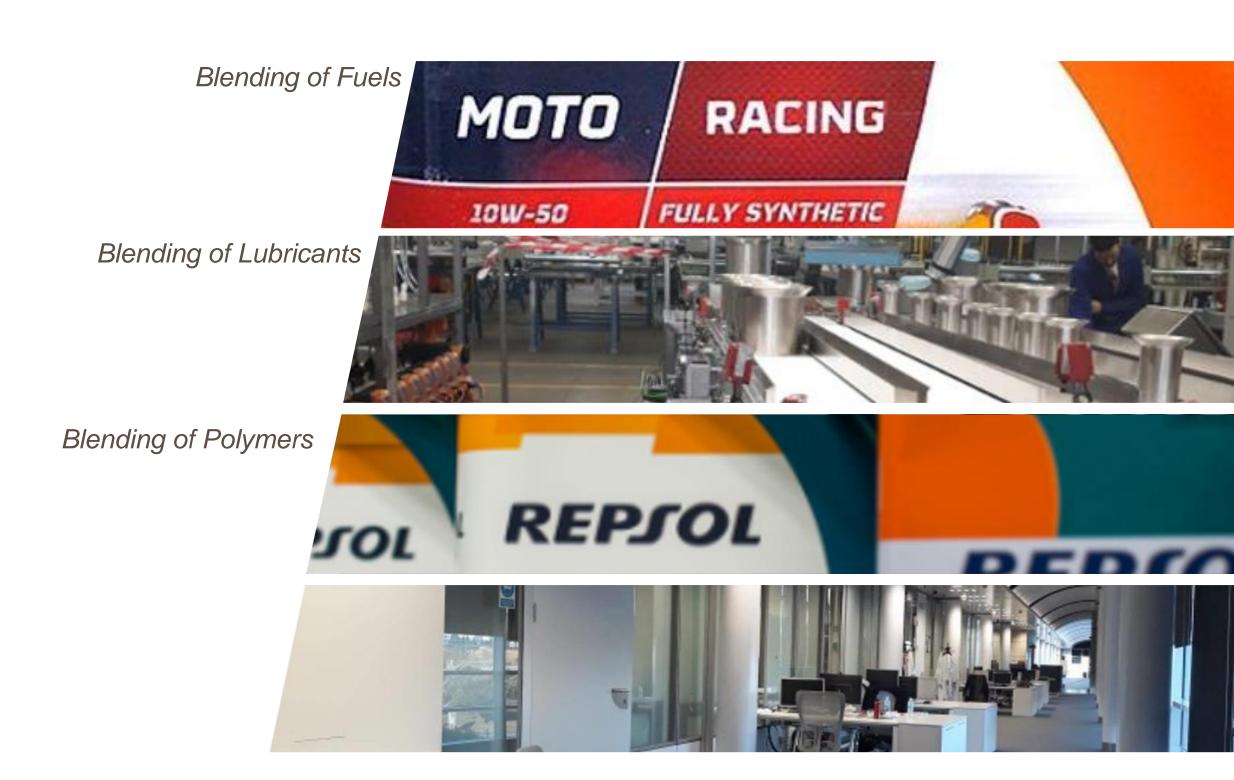
Formulation-Properties Design

- / Influence of the type and concentration of additive
- / Effect of matrix components on the improvement of properties

Production

BLENDING

- / Lubricants up to 1,000 L/batch
- / Fuels up to 20,000 L/batch
- / Polymers up to 5Kg/h

















Blending of Fuels

- / Development of formulation
- / Product selection
- / Blends
- / Chemical laboratory tests to quality control
- / Homologation/Certification
- / Fuel Drums









BLENDINGBlending of Lubricants

Automated & Robotized

- / Development
 of formulation
- / Product selection
- / Blends

- / Chemical laboratory tests to quality control
- / Homologation/ Certification
- / Lubricant Packaging







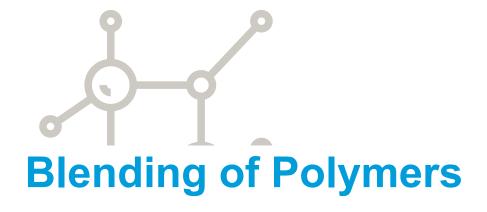






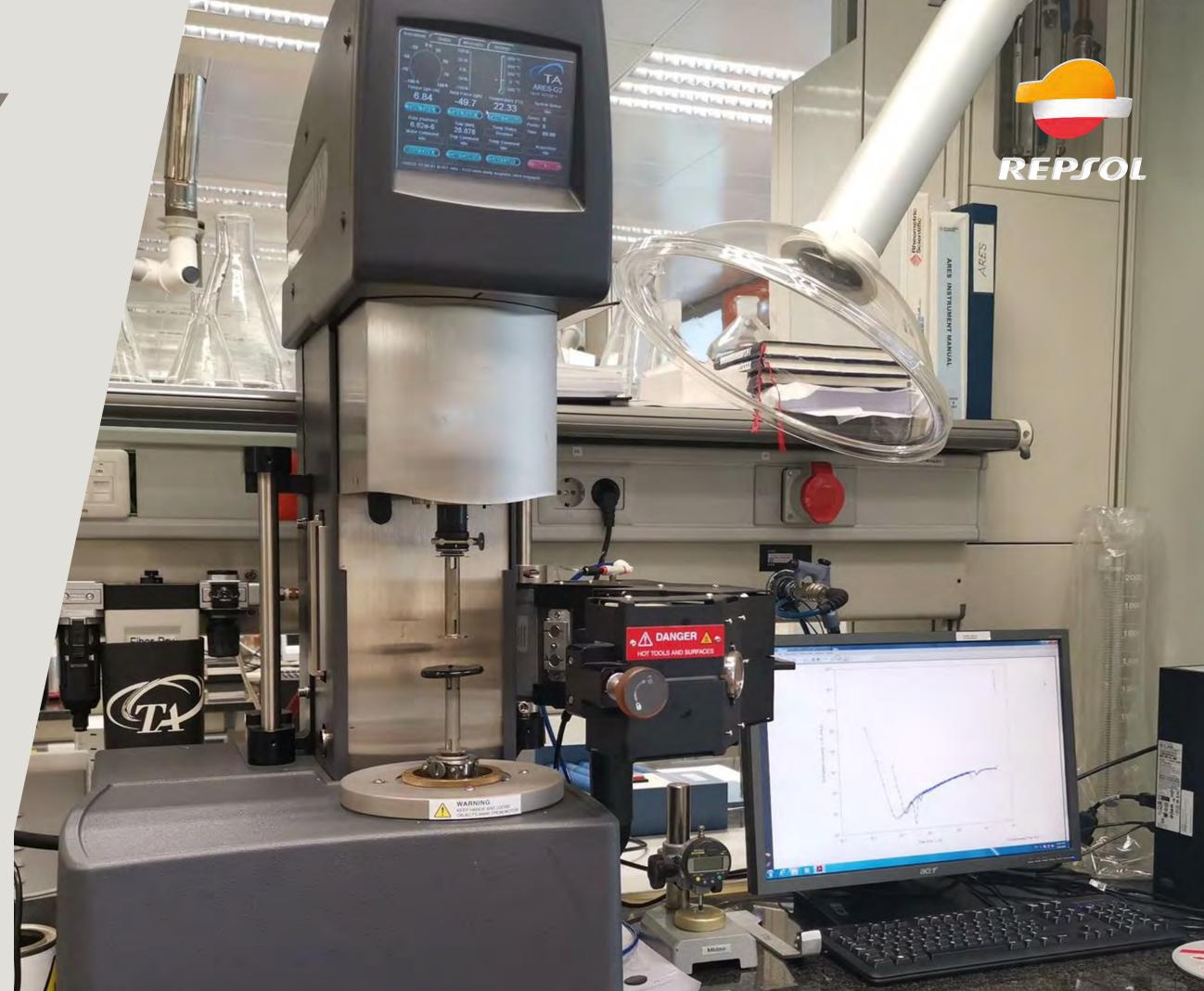
BLENDING Blending of Polymers





- / Extrusion & Compounding
 - / Eurolab Extruder
 - / Internal Mixer: Haake
- / Injection Molding
 - / Miniinjection Machine: DSM Xplore
- /3D Printing
 - / FDM Technology: SigmaX R19
 - / SLS Technology: Sharebot

RHEOLOGY











RHEOLOGY Rheology of Lubricants



Lubricants Oils



- / Kinematic viscosity
- /HTHS
- / Cold Cranking
- / Mini Rotary
- / Scanning Brookfield

- / SAE grade
- / Flow Curves



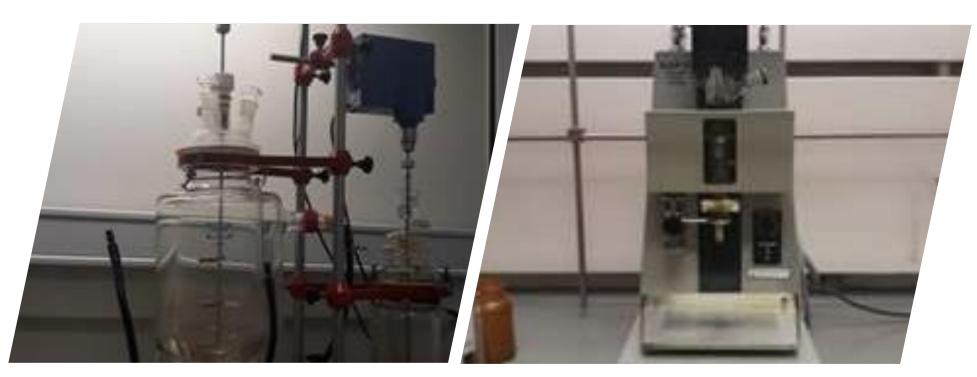






RHEOLOGY

Rheology of Specialties Base Oils





Characterization of crude oils and derivatives

- / High and low temperature kinematic viscosity
- / Dynamic Viscosity

Characterization of Fuels

/ Kinematic Viscosity

Characterization of Specialties

- / Aromatic Extracts
- / Base Oils
- / Paraffins
- / Inks and varnishes









RHEOLOGY Rheology of Polymers







Polymers (Polyolefins & Rubbers)

- / Capillary Rheology
- / Dynamic Rheology
- / Extensional Rheology: EVF & Haul-Off

PHYSICOCHEMICAL PROPERTIES

PHYSICOCHEMICAL PROPERTIES

Lubricants



/ Mini Traction Machine

/ HFRR

/ Wear 4 Balls

/Oxidation tests

/ TOST

/ RPVOT

/ TEOST-MHT/33C

/ TFOUT

/ PDSC

/ Chemical characterization

/ Corrosion

/ PAI (by FTIR)

/ Physical characterization

/ Discharge Point

/ Foaming test

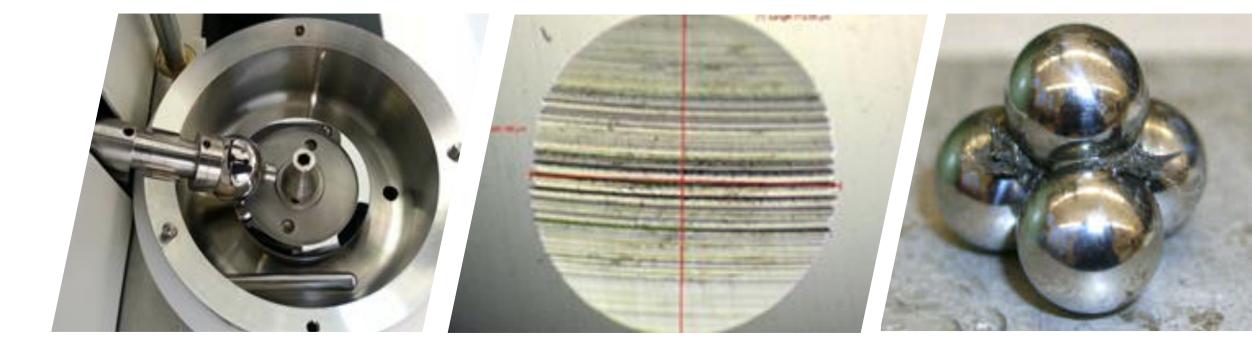
/ Cold Properties

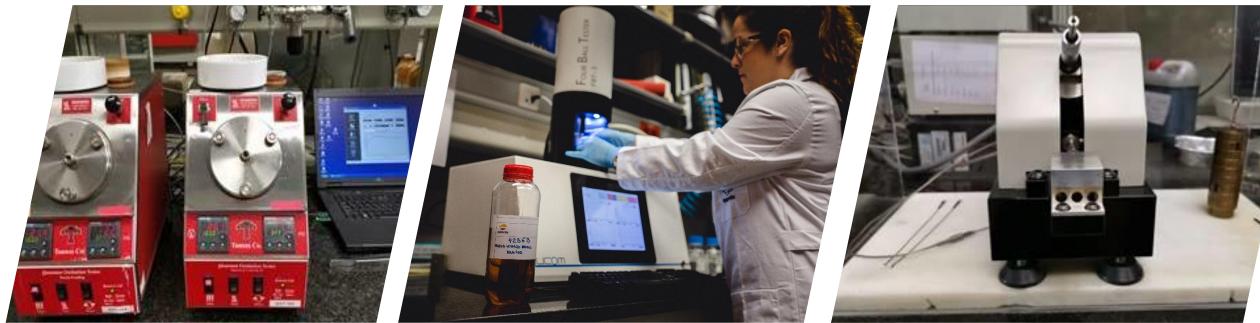












PHYSICOCHEMICAL PROPERTIES









Fuels & Polymers

/ Characterization of Fuels

- / Product development Tool (Thermal stability and aging)
- / Specification compliance
- / Evaluation of new components

/ Physical characterization

- / Discharge Point
- / Cetane number
- / Cold Properties
- / Density

/ Characterization of Polymers

- / Physical tests at different temperatures: TREF&CRYSTAF, CRYSTEX,
- / Characterization of adhesives: Tack, Peel...
- / Specification compliance/Quality Control







INDUSTRIAL Technical Capabilities

PILOT PLANTS



Petrochemical pilot plants to evaluated new raw materials, new processs and new catalysts in Refinery or Chemistry industry

DISTILLERS



A range of distillers to evaluate all types of raw materials like crude, oil-fractions, bios-products, etc.).

ENGINE LABORATORY



Standardized physicochemical tests and internal product characterization methods.





INDUSTRIAL AREA In Figures



Pilot plants	More than 35 Pilot Plants scale 1	/1
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Refining and petrochemicals process

Desulfurizers, Coker, FCC, sulfur plants, synthesis of Polyols, SM/OP process(Oxidation, Epoxidation & Hydrogenation),etc.

M

Activity

30 Catalyst test per year, More than 60 experimental plants per year

Distillers

5 Distillation Pilot Plant

Proccess /Activity

Distillation of petroleum products, crude evaluations, 120 Distillers per year, 25 evaluated crudes/year

Engine Laboratory

The 6 engine test cells from 40kW to 350 kW, Climatic Chamber and CFR engines

Process/Acivity

Evaluate fuels and lubricants performance in engines











PILOT PLANTS Hydrotreatment

Plants Descriptions

- / Units: 22
- / Scale 100 ml 30 l/day max
- / Automation 24/7

Catalyst testing

- / Continuous evaluation of catalysts for HDS and MHC process
- / Ad-hoc evaluation of catalysts for HCK process
- / Metal and poisons traps
- / Pygas process
- / CO shift, pre-reforming
- / Reforming, Oligomerization

Feed evaluation

- / Alternative feeds to units
- / Bios processing (100% and coprocessed)











PILOT PLANTS Coke

Plants Descriptions

- / Units: 1
- / Scale 1 y 1,5 "
- / Automation 24/7

Process Development Delayed Coker

- / Condition Test
- / Characterization and test of new additives
- / Alternative feeds to units











PILOT PLANTS FCC

Plants Descriptions

/ Units:

DCR: Pilot Plant

ACE: Advance Craking Evaluation

• 3 Deactivation units

Metaliltation unit

/ Scale: 6 g- 5000 g

/ Automation: 24/5 and batch

Catalyst and new Aditives testing

/ Condition Test

/ Catalyst deactivation

/ Yields Evaluation

Process Development FCC

/ Alternative feeds to units

/ Multiple injection points



PILOT PLANTS









Chemistry

Plants Descriptions

- / Units 10
- / Scale 350 ml 7 L
- / Automation 24/7 y batch

Evaluation of Heterogeneous Epoxidation Catalysts in Fixed Bed Reactor

- / Lifetime Studies
- / Condition Test

Evaluation of Batch Catalysts

- / Homogeneous & Heterogeneous Catalysts
- / Oxidation, Epoxidation & Hydrogenation
- / Neutralization Treatment of organic acid phases

Synthesis of Polyols

- / Synthesis of Polyols in Semibatch process (Flexible/ Rigid/ CASE/ DMC/ PCPO)
- / Synthesis Polymer Polyols Semibatch & Continuous















DISTILLERS

Distillers Descriptions

/ 5 Distillation Pilot Plant

/ Scale: 200 ml - 20 l

/ Automation: in progress

Characterization of Crudes,

- / Continuous evaluation of crudes
- / Vacumm distillation
- / Atmosferic distillation
- / Fast Evaluation
- / Complete Evaluation
- / Distillation of any experimental product

Results / precision

- / ASTM D4006
- / ASTM D1160
- / ASTM D2892
- / ASTM D5236



ENGINE LABORATORY











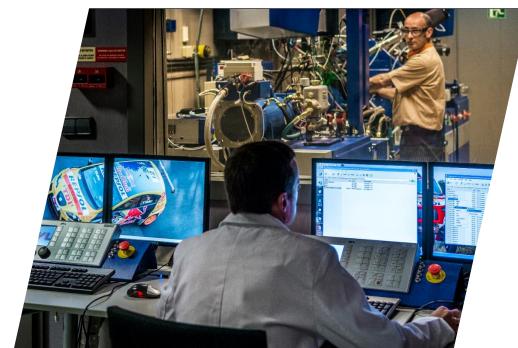
ENGINE LABORATORY Engine test Cells

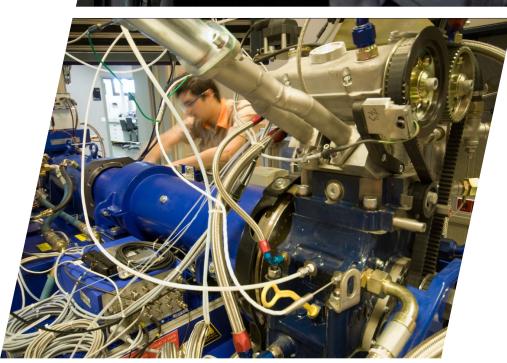
Characteristics equipment

- / The 6 engine test cells have different characteristics, with capacities from 40kW to 350 kW
- / Ambient temperatures: 10°C to 40°C
- / Fuel meters
- / Emission / particle measurement equipment
- / Chamber pressure measurement and combustion analysis
- / Vehicle diagnostic equipment / engines
- / Battery emulator

Activity to evaluate fuels and lubricants performance

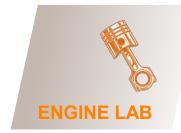
- / Performance test and duration of oil and gasoline for racing engines
- / Evaluation gasoline and diesel additives in engine
- / Performance test and duration of Scooter oil
- / Evaluation of diesel in heavy duty engine.













ENGINE LABORATORYClimatic Chamber.

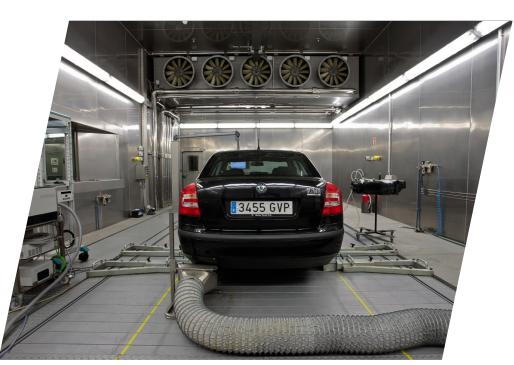
Characteristics equipment

- / Two-wheel drive (both front & rear-wheel drive)
- / Maximum axial load: 4500 kg
- / Power: 150 kW
- / Max. Speed: 200 km / hour
- / Temperature: -18°C to 50°C
- / Humidity: 40 to 60% RH
- / Conditioning pre-chamber (2 vehicles)

Activity to evaluate fuels and lubricants performance

- / NEDC or WLTC test
- / Oil/Fuel performance test
- / Mileage test













ENGINE LABORATORYCFR engines and injector tester

Characteristics equipment

- / RON engine
- / MON engine
- / Bosch EPS 200 tester

Activity to evaluate fuels performance

- / RON and MON test number
- / Diesel common-rail injectors tester







ROCK & CATALYSIS Technical Capabilities

- State of the art instrumentation for Conventional and Digital material characterization
- Specialized Reservoir Characterization workflows
- In house developed workflows for detailed information at several scales, from pore to core characterization
- Taylored solutions
- Cost time effective products

RCAL/SCAL STUDIES **ROCK AND CATALYSIS LABORATORY ADVANCED MICROSCOPY**

ROCK MECHANICS CHARACTERIZATION

DIGITAL ROCK PHYSICS





ROCK & CATALYSIS

Technical Capabilities

ROCK MECHANICS CHARACTERIZATION



Static and dynamic properties. High Resolution continuous profile of mechanical properties

RCAL/SCAL STUDIES



Storage and transport properties core material characterization. Rock-fluid interaction studies

ADVANCED MICROSCOPY



Advance material characterization.
Fluid inclusion and catodoluminiscence studies, elemental and mineralogical characterization...

DIGITAL ROCK PHYSICS



Leading edge physicochemical material characterization technologies, based on image analyses, at different scales (from nanometer to meter)





ROCK & CATALYSIS In Figures



Leading **Technology** Leading edge technologies for Conventional and Digital material characterization

State of the art instrumentations at the same facilities to integrate in the overall workflow

Multi scale characterization

Capability to obtain and integrate material information at different scales, from nanometer to meter scale material characterization

Taylored solutions

In house developed workflows for detailed material characterization at several scales

Cost – time effective products

Focused on products

/ Repsol Technology Lab

ROCK MECHANICS







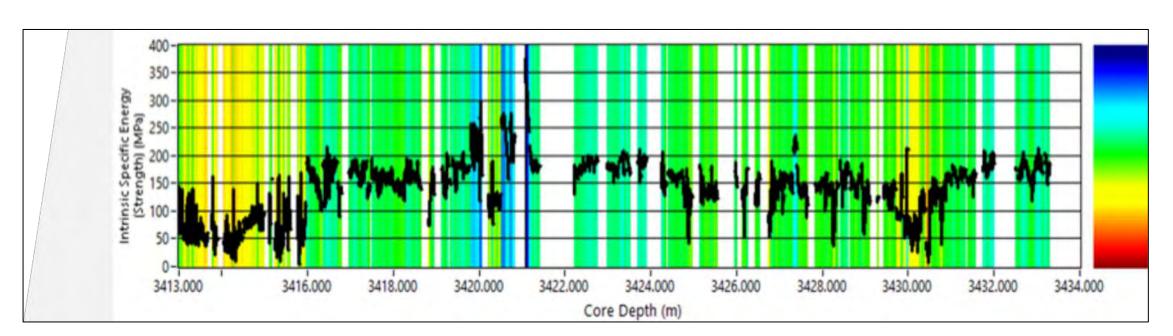


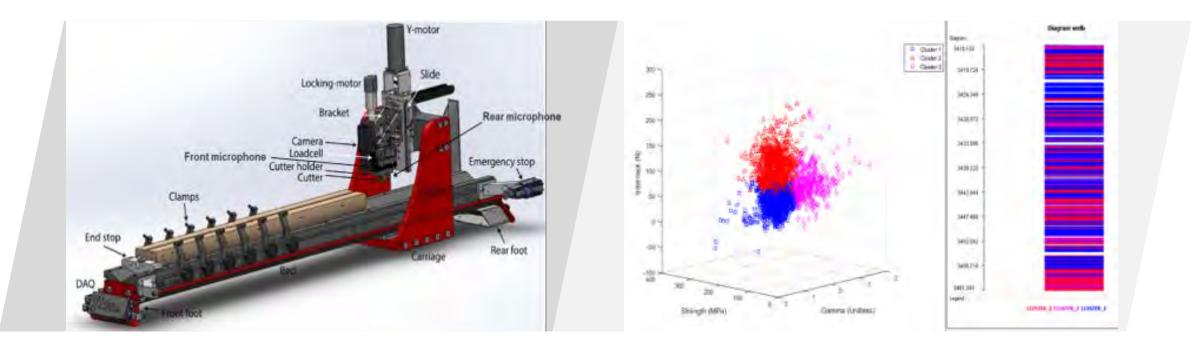




ROCK & CATALYSIS

Rock Mechanics Characterization (High Resolution profiles)





High resolution profiles on full or slabbed core

- / Strength
- / Young's modulus
- / Compressional & Shear velocities
- / Gas Permeability

Mechanical Facies identification based on categorical analysis



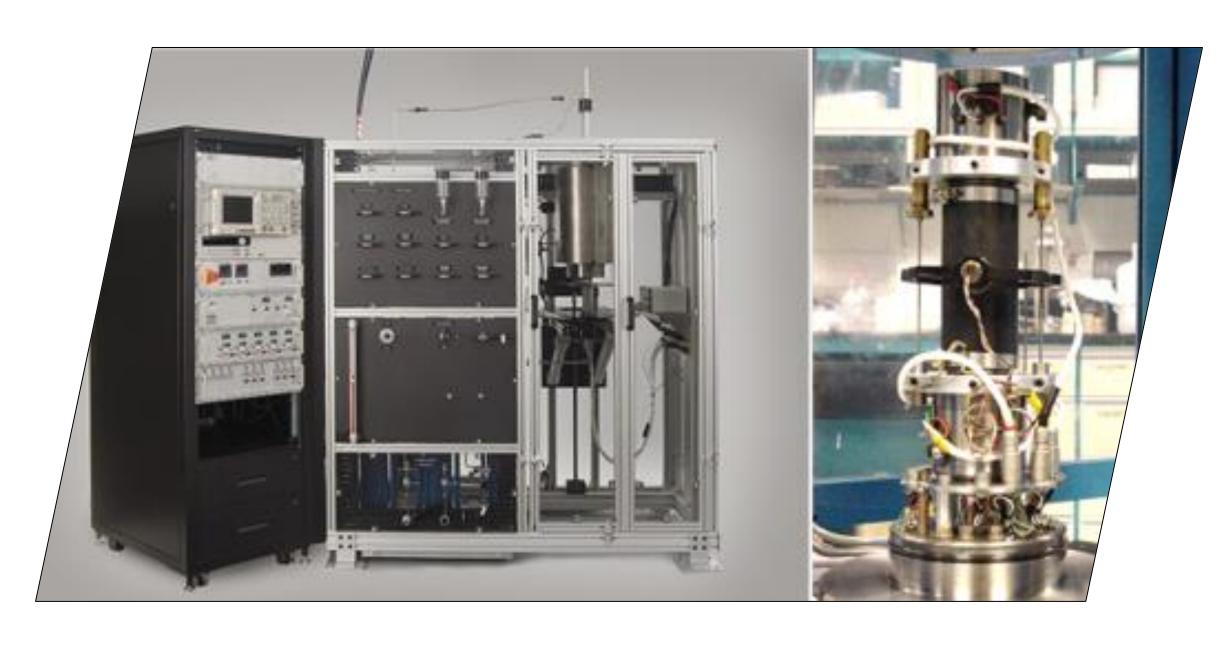








ROCK & CATALYSIS Rock Mechanics Characterization



Rock's constitutive Model and Failure Envelope calibration

- / Conventional rock material
- / Unconventional rock material

Complex Stress path test procedures

/ Combined with ultrasonic and permeability

Complex Stress path test procedures

- / Combined with ultrasonic and permeability
- / In-situ and temperature conditions

RCAL/SCAL STUDIES













ROCK & CATALYSIS RCAL/SCAL STUDIES (RCAL)





Core Handling

- / Slabbing
- / Sample acquisition
- / Trimming

Cleanning

- / Dean Stack
- / Soxhel (hot & trimming)

Routine Core Analyses

- / Grain Density
- / Porosity
- / Gas Permeability



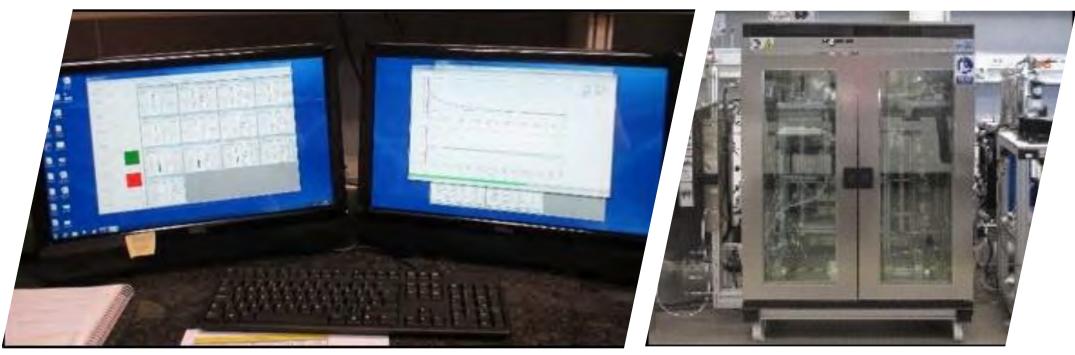








ROCK & CATALYSIS RCAL/SCAL STUDIES (SCAL)





Electrical Properties

- / Formation Factor (FRF)
- / Resistivity Index (RI)

Capillary Pressure Curve

- / Ultracentrifuge
- / Porous Plate
- / MICP

Nuclear Magnetic Resonance

/ Ambient & reservoir conditions

Rock-Fluid interaction

- / Wettability
- / Core Aging
- / Core flooding



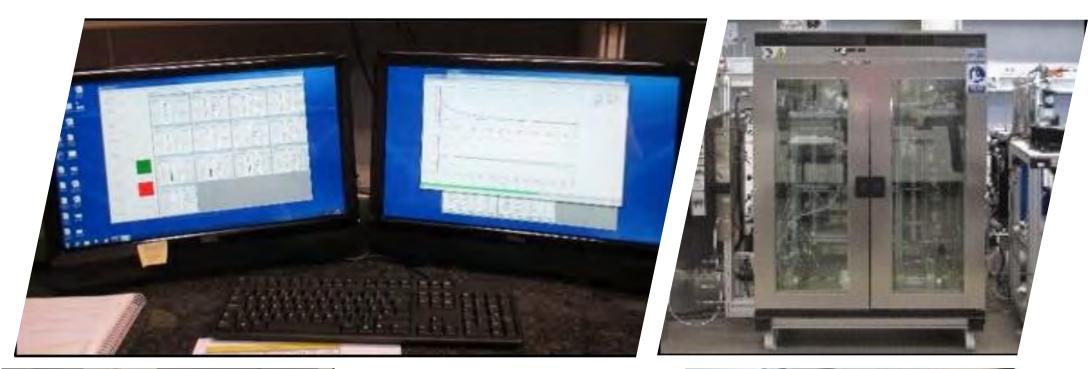








ROCK & CATALYSIS RCAL/SCAL STUDIES (SCAL)





Rock-Fluid interaction

- / Wettability
 - Contact angle
 - Ammott
 - USBM
- / Core Aging
- / Core flooding
 - Waterflloding and chemical injection
 - Relative permeability
 - Permeability modifiers (surfctants)







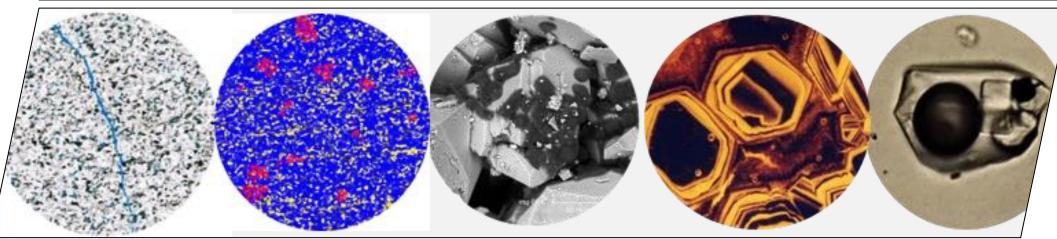






ROCK & CATALYSIS ADVANCE MICROSCOPY





Sample preparation

- / Thins section preparation
- / Specific sample preparation (puks, blocks, etc)

Fluid inclusions studies

- / Micro thermometry
- / UV spectrophotometry

Backscatter studies

- / SEM
- / BSE
- / FIBSEM



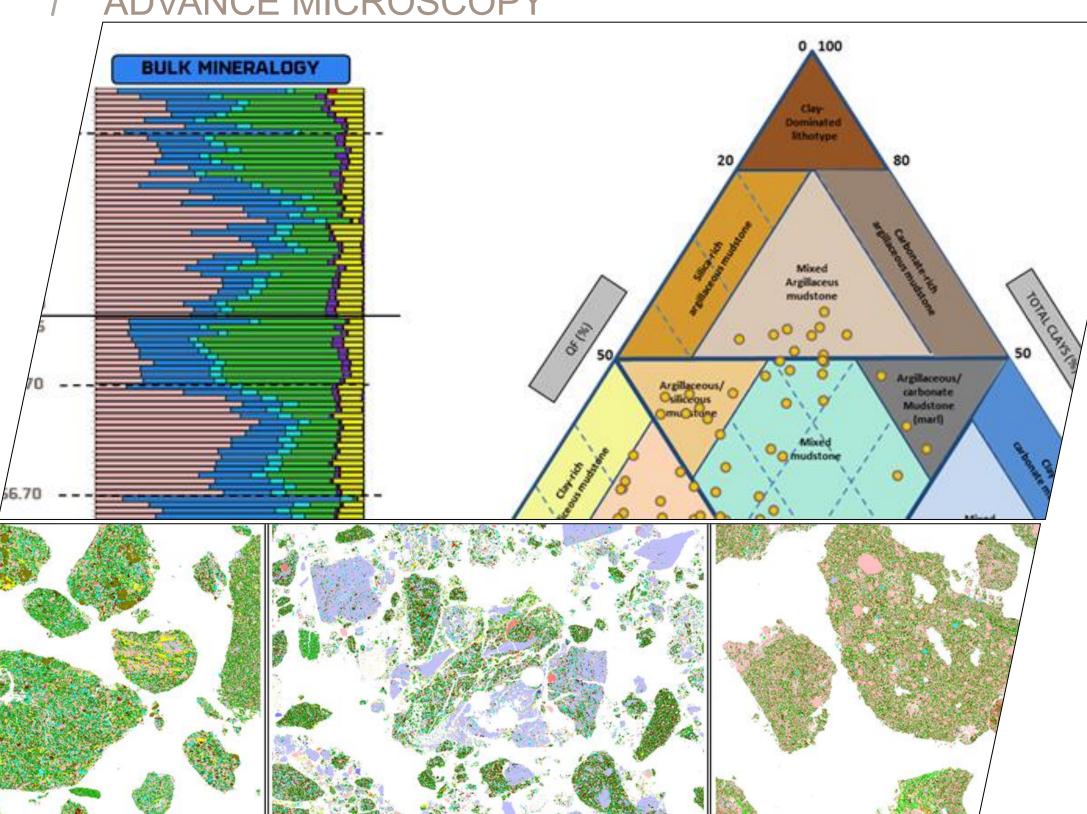








ROCK & CATALYSIS ADVANCE MICROSCOPY

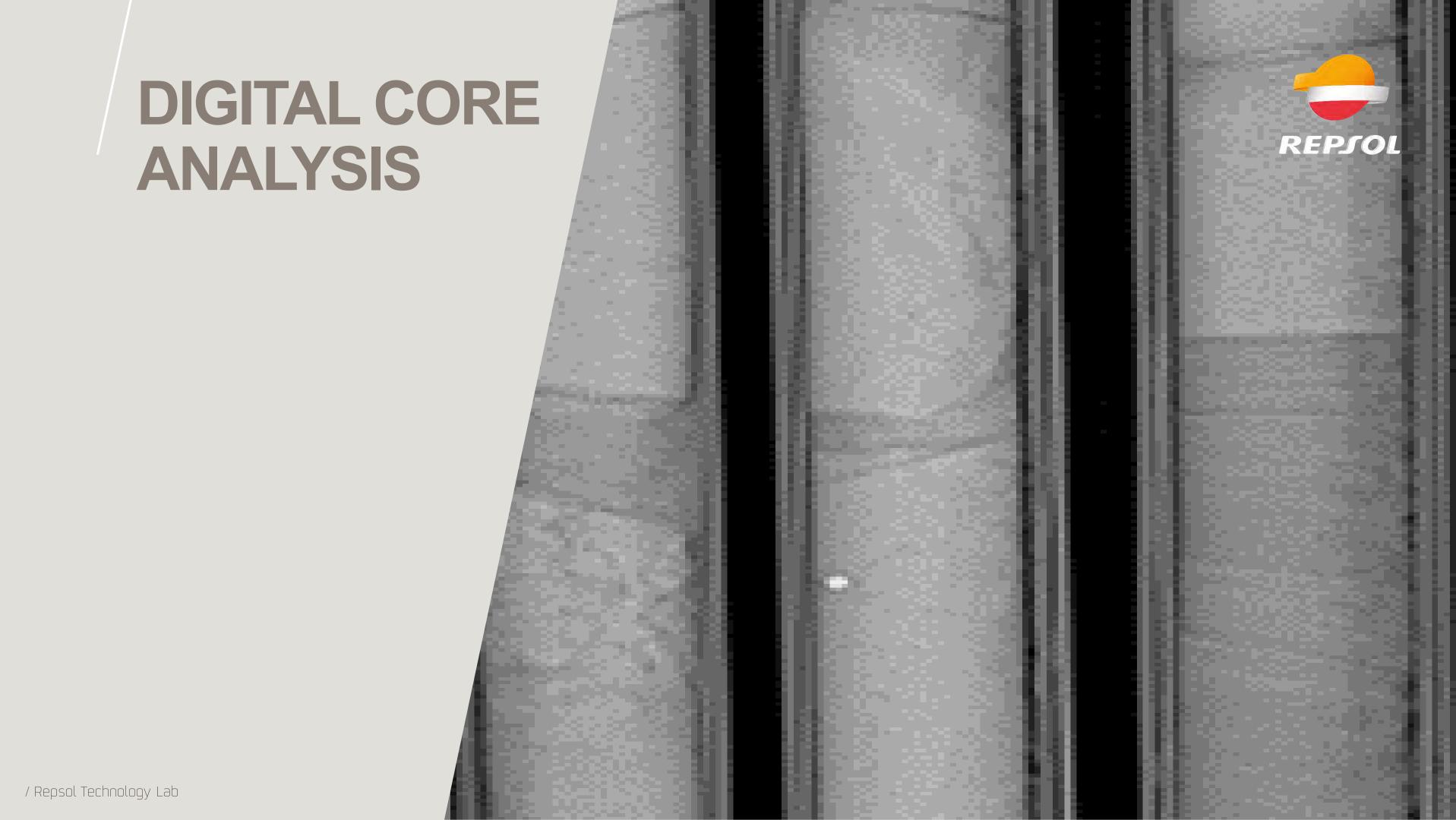


Elemental & Mineralogical studies

- / Micro X-ray Fluoresce elemental mapping
- / Petrography
- / Automatic mineralogy mapping (QEMSCAN)
- / Discrete mineralogy study (EDS)
- / Backscatter techniques (SEM / BSE)
- / Mechanical properties estimation
- / Rock Typing

Organic and inorganic geochemistry

- / TOC and Organic matter studied
- / Stable and radiogenic isotopes













ROCK & CATALYSIS

Digital Rock Physics (meso scale)

Computed Tomography (CT) studies

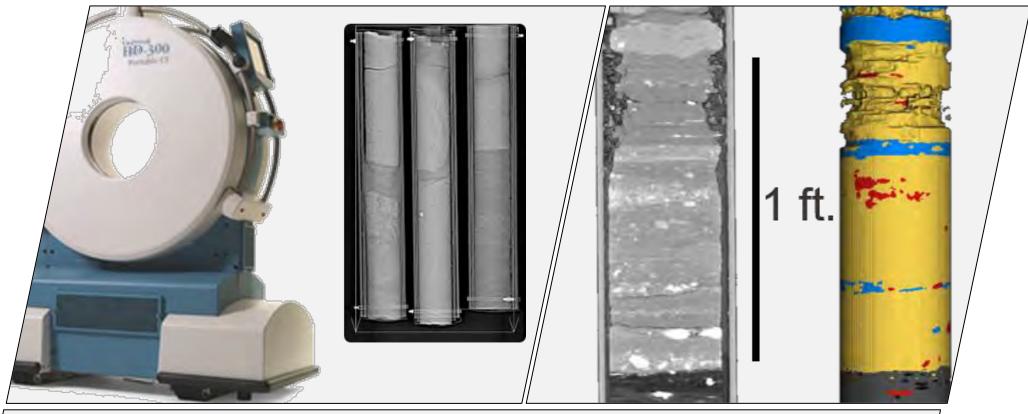
- / 3D, non destructive imaging technique
- / Fast material characterization
- / Millimeter(mm) image resolution

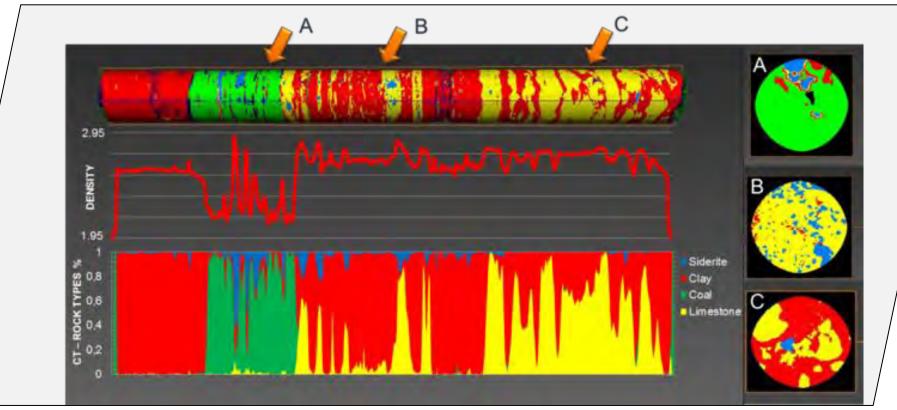
Rock characterization

- / Core description
- / Fracture studies
- / Heterogeneity evaluation
- / High Resolution Petrophysical log estimation

Material Inspection

/ Quality check







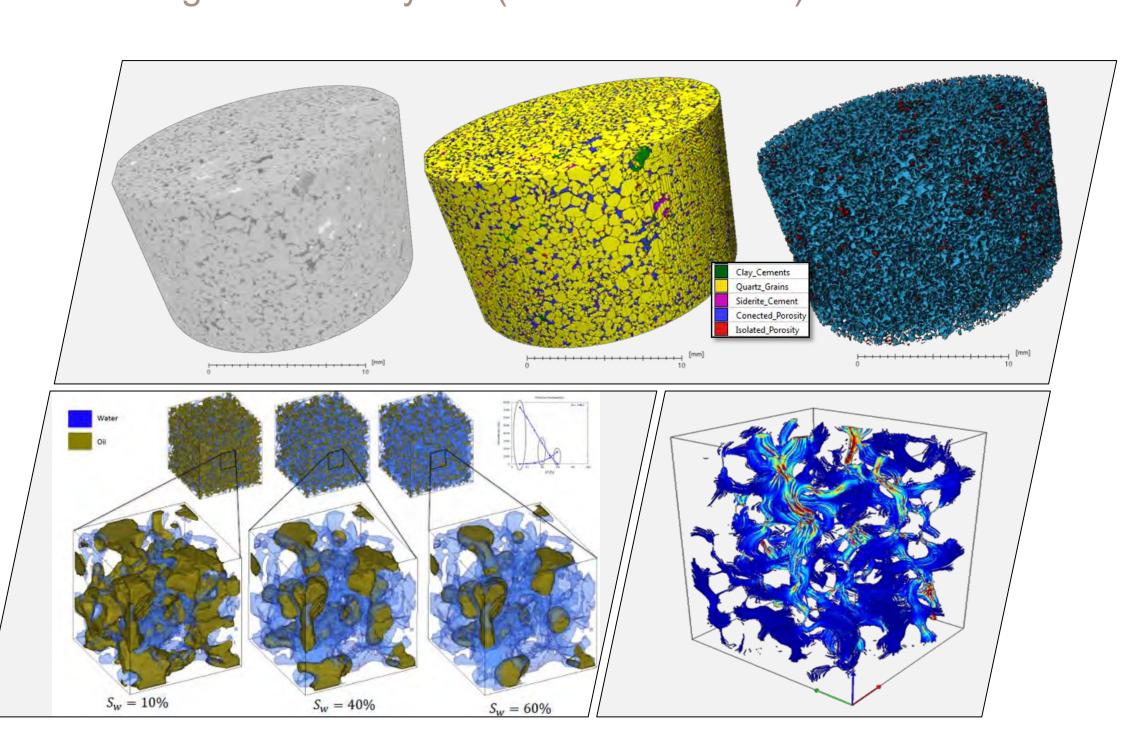








ROCK & CATALYSIS Digital Rock Physics (micrometer scale)



Micro computed Tomography (mCT) studies

- / 3D, non destructive image technique
- / Cost-effective Material characterization
- / Micrometer (um) image resolution

Rock characterization

- / Storage & transport properties
- / Capillary pressure
- / Relative permeability
- / Multiphase flow simulations (FEM, LB, etc)

Material characterization

- / Quality control on industrial products
- / Fatigue material evaluation
- / etc



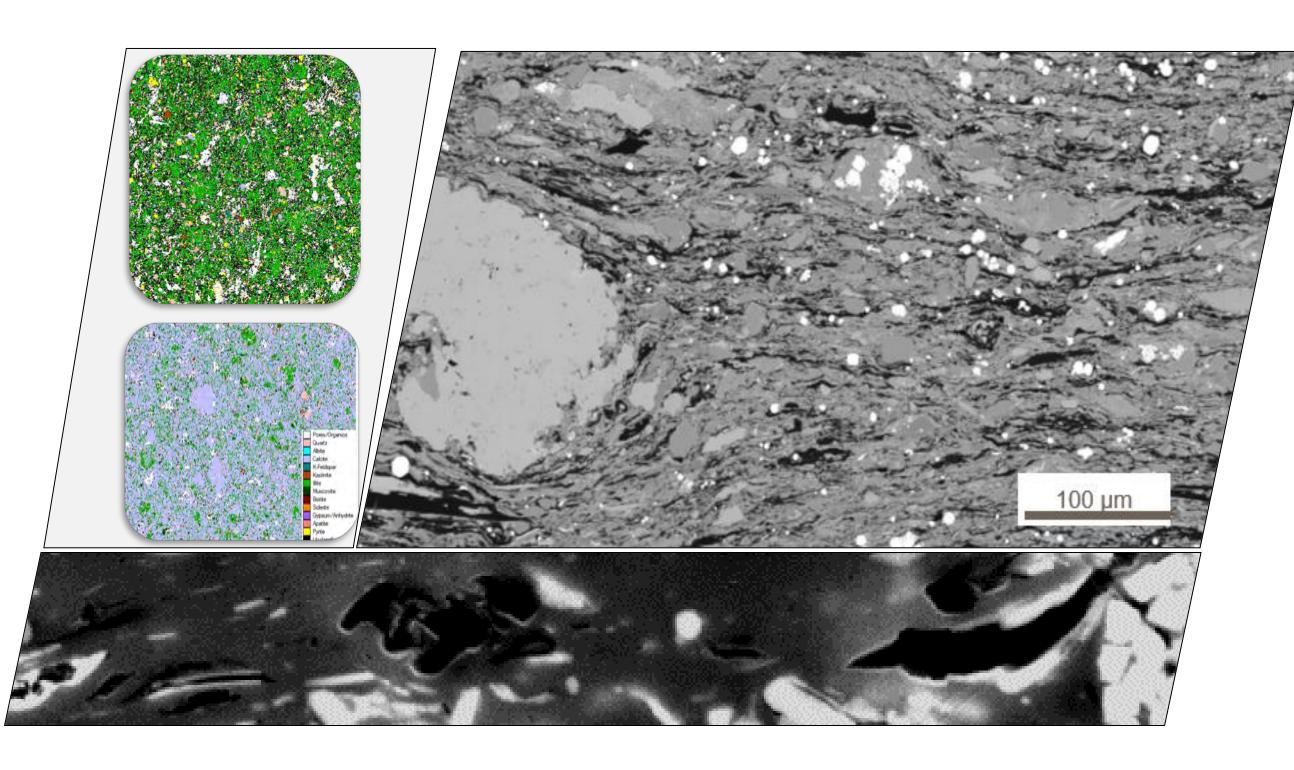








ROCK & CATALYSIS Digital Rock Physics (nanometer scale)



SEM and EDS studies

- / 2D, non destructive image technique
- / Up to nanometer (nm) image resolution

Rock characterization

- / Storage & transport properties
- / Capillary pressure curves
- / Organic Matter quantification

Mechanical properties estimation

Material Characterization

- / Polymers
- / Catalysts
-

