



Materials

Pharmaceutical packaging & medical devices

repsol



Specialty solutions: Scaling up for market demands

repsol

The specialties segment is a cornerstone of our corporate strategy, anchored in the Alba Project—an ambitious expansion of our Sines Industrial Complex and the development of circular and differentiated products.

Our polymers are produced in Europe across three strategic sites and meet the highest standards of quality and safety, including FSCC 22000 certification for food contact.

We deliver high-performance polymers tailored for demanding sectors, such as healthcare, automotive, cables, pipes and 3D printing. UHMWPE stands out for its exceptional durability and performance in critical applications, while our polypropylene for additive manufacturing expands design possibilities.

Our commitment to circularity is reflected in our portfolio of mechanical and chemical recycling solutions, and bio-based alternatives certified by ISCC Plus. By 2030, 10% of our polyolefins will be bio-based or recycled.

Through the Alba Project, we are doubling our production capacity and reinforcing our ability to innovate and respond swiftly to evolving market demands.



Repsol.

A global multi-energy company

With over 8 decades of experience

We are leading the energy transition by being the first company in the energy sector to set the goal of reaching net-zero emissions by 2050.

Present throughout the energy value chain, the company employs 25,000 people worldwide and distributes its products in over 90 countries.

Customer-focused product and services portfolio meets all consumer needs of around 24 million customers, whether at home or on the move.

Repsol Campus, Corporate Headquarters in Madrid LEED® Platinum certificate, awarded by the prestigious U.S. Green Building Council (USGBC), for new buildings construction





Materials

repsol

We market our products over 90 countries

With over 60 years of experience producing materials, we provide the expertise to manage every crucial aspect of the value chain: research, development, manufacturing, marketing, and distribution.

Operating three integrated production sites in the Iberian Peninsula, we have experience launching high-purity products with strict handling protocols and consistently supplying materials to the food packaging sector.

Our Technology Lab serves as the core of our innovation and development efforts. It is where our products are created and refined with great care as we strive to deliver innovative solutions tailored to our customers' requirements.

Producing from base petrochemicals to derivatives

Repsol manufactures a wide variety of products, ranging from base petrochemicals to derivatives

Base chemicals: ethylene, propylene, butadiene, benzene, and styrene.

PO Derivates: propylene oxide, polyether polyols, and propylene glycols.

Polymers: polypropylene (PP) and PP compounds, both high-and low-density polyethylene (HDPE and LDPE), metallocene linear low-density polyethylene (mLLDPE), ethylene vinyl acetate (EVA), and ethylene butyl acrylate (EBA) copolymers.

Our goal

We aim to create advanced products and provide high-quality solutions that support the growth of your business.

Working for a more sustainable future

repsol

We run targeted projects that minimize the environmental impact of our materials. To this end, we are committed to improving the efficiency of our industrial processes and reducing the carbon footprint of our polymers.



We have a specialized circular economy department dedicated to recycling post-consumer materials, driving the development of new materials that offer solutions based on innovative polyolefins with recycled content.

We use recycled plastics in critical applications, creating new markets for plastic waste and driving circularity by giving that waste a new use. As a result, we offer a wide range of polyolefins with recycled content that deliver excellent engineering performance certified under RecyClass.

We have circular polyolefins obtained by incorporating pyrolysis oil, from chemically recycled plastic waste not suitable for mechanical recycling, together with virgin feedstock into our petrochemical process, reducing the consumption of non-renewable resources.

These circular polyolefins have the same properties and quality as virgin material and hold Food Contact Approval.

We have obtained ISCC PLUS certification for circular and traceable polyolefins that use plastic waste as raw material.

Furthermore, we offer a full Repsol ISCC Plus Certified polyolefin circular range, derived from bio and organic waste.

Moreover, our wide range of polyolefins is 100% recyclable.

Our ambition is to produce 10% of our polyolefins as circular and bio-circular products by 2030, supporting, in conjunction with other initiatives in Repsol's circular economy strategy, the goal we announced in December 2019: to reach net zero emissions by 2050.

To contribute to our emissions neutrality goal, we have set the objective of reducing our carbon intensity by 30% by 2030.

Advancing the circular economy and lowering carbon intensity of our operations will contribute towards transforming Repsol's industrial business, as well as developing high-value-added raw materials, making it possible to manufacture an infinite number of products that improve human well-being, safety, and quality of life while enhancing the environment.

Repsol Reciclex[®] range

Advancing the sustainability circle

Repsol Reciclex[®] products support our clients in their sustainability goals comprehensively.

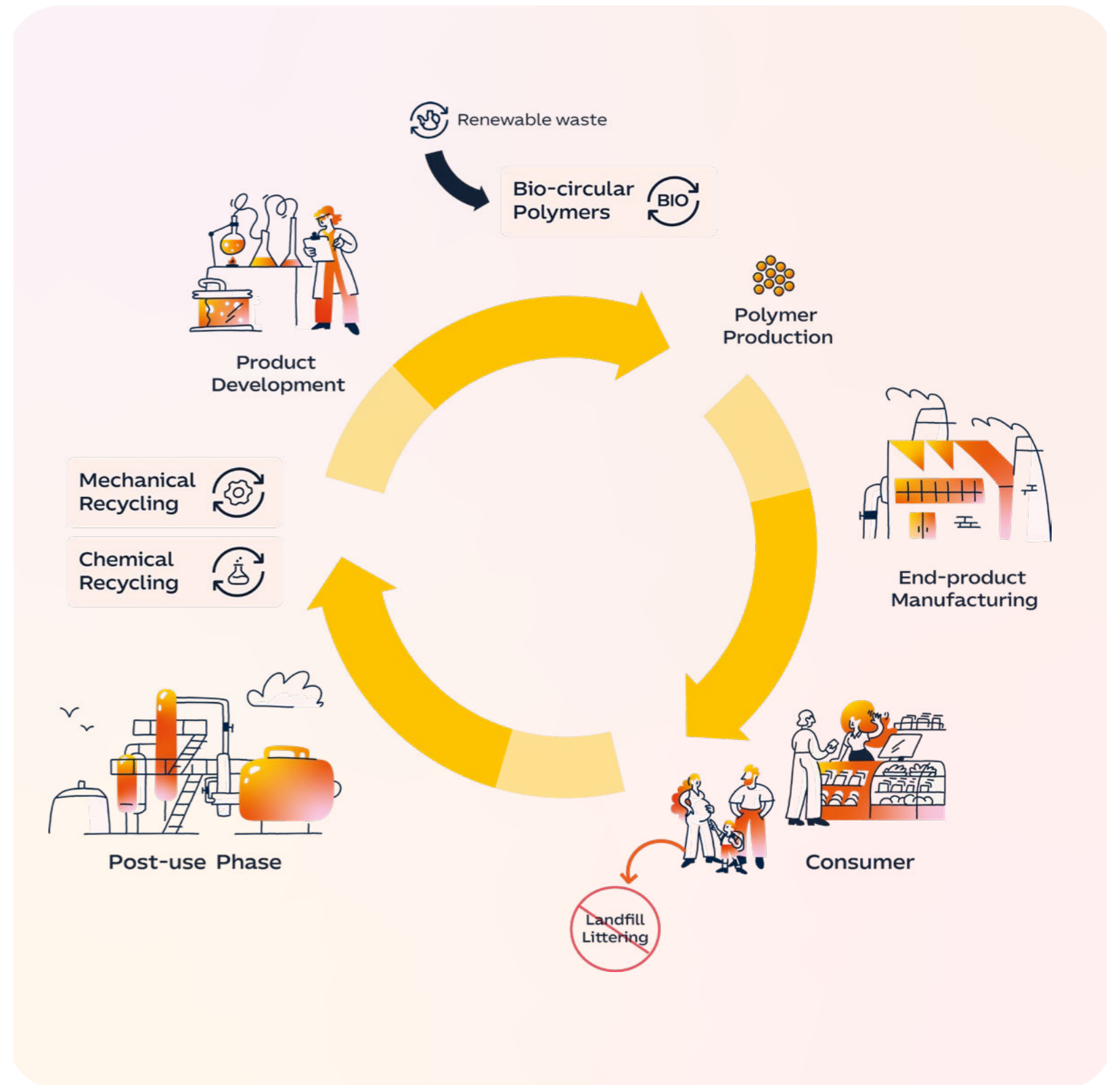
With three ranges to support each project in a personalized way:

- ✓ Mechanical Recycling
- ✓ Chemical Recycling
- ✓ Bio-circular Polymers

With a vocation to continue advancing and supporting the goal of zero net emissions.

[Access our catalog](#)

repsol
Reciclex 



Advanced solutions for the healthcare industry

Where innovation, reliability, and commitment come together

Over 25 tailor-made grades for healthcare

Polyolefins designed for pharmaceutical packaging and medical devices

Repsol offers a specialized range of HDPE, LDPE, EVA and PP, engineered to meet the highest standards of the healthcare industry. Our materials deliver the reliability, purity, and consistency your applications require.

We provide outstanding service, from technical support to regulatory guidance and custom formulations—your challenges inspire our innovation.

With purpose-driven innovation and solutions adapted to an evolving industry, we put your needs first.

Repsol: inspired solutions for a demanding healthcare sector

We deliver materials, expertise, and long-term partnership to help you shape the future with confidence.

Repsol offers

- ✔ Excellent logistics and global delivery reliability.
- ✔ Technical support and product development.
- ✔ High quality polyolefin solutions for performance and consistency.
- ✔ Customer made grades tailored to application needs.
- ✔ Long term commitment to traceability and compliance.

Our drive

- ✔ Reliability. Innovation. Trust.
- ✔ We deliver partnership, transparency, and future ready solutions.

Why healthcare companies trust Repsol

Guarantee

- Product consistency and traceability: rigorous quality control system.
- Special protocols: from our plant to your warehouse.
- USP / EuPh, ISO 10993 and USP class VI compliance.

Commitment

- No change policy: pre-notification.
- Safety stock.
- Long term partnership and developments

Service

- Fully dedicated and experienced teams: customer care, sales, technical and regulatory teams.
- Supply flexibility.
- Worldwide supply.

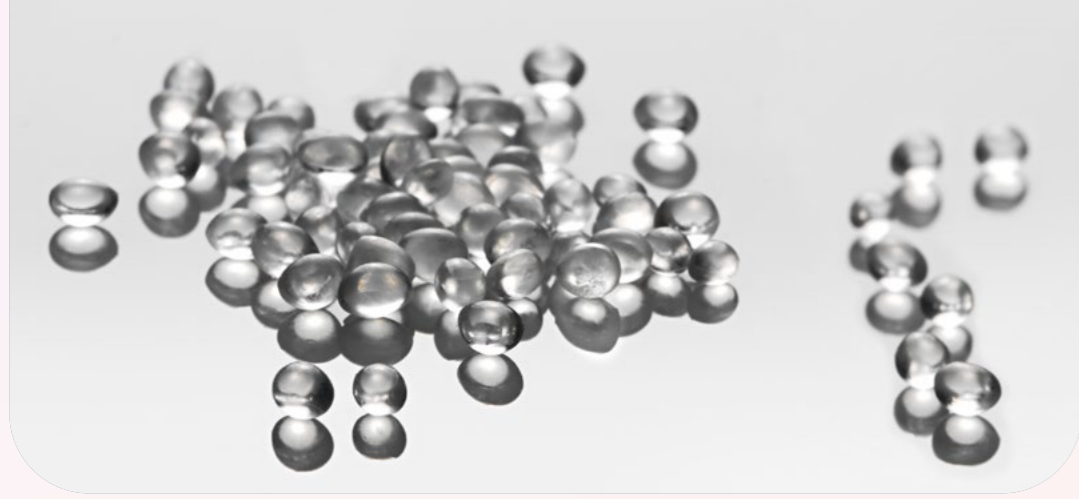
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Repsol Healthcare Solutions — Today's standards.
Tomorrow's innovation.



Pharmaceutical packaging & medical devices



Healthcare



Well-being
& consumer products

Healthcare packaging solutions



At Repsol, the Healthcare team specializes in delivering **high-performance packaging solutions for medical devices and pharmaceutical products**. Our materials are engineered to ensure safety, reliability, and compliance with stringent healthcare regulations, supporting the integrity of sensitive products and the protection of patients



Polypropylene homopolymer

Grade	MFI ISO 1133 (g/10 min) 230 °C / 2.16 Kg	Flexural modulus ISO 178 (MPa)	Charpy impact strength notched ISO 179 (kJ/m²)	Melting point °C	Key attributes	Compliance			Applications
						EurPh 3.1.3 / 3.1.6	USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HPP03G	3.0	1,600	3,5	164		✓	✓	✓	Blisters for pills and tablets. Pharmaceutical thermoforming applications.
HPP08G	8.0	1,500	4,0	164		✓	✓	✓	Primary and secondary pharmaceutical packaging, parenteral nutrition bags, pouches for IV solutions. Caps and closures.
HPP09M	9.0	1,500	3,0	164	SA / AB	✓	✓	✓	Contains slip and antiblock. Primary and secondary pharmaceutical packaging. Caps and closures.
HPP12G	12	1,550	4,0	164		✓	✓	✓	Caps and closures and pharmaceutical packaging. Injection molding items.
HPP25G	25	1,600	3,0	164		✓	✓	✓	Pharmaceutical tubes, general pharmaceutical packaging. Caps and closures.
HPP25G1	25	1,250	4,0	157		✓	✓	✓	Improved impact resistance. Pharmaceutical tubes, general pharmaceutical packaging. Caps and closures.

Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP). Please contact Repsol's Technical Service & Development: ATD_POLIMEROS@repsol.com

SA: Slip agent **AB:** Antiblock

Healthcare packaging solutions

Healthcare packaging solutions



Our extensive portfolio includes **Polypropylene (PP)**, **Low-Density Polyethylene (LDPE)**, **High-Density Polyethylene (HDPE)**, and **Ethylene-Vinyl Acetate (EVA)**. This broad range enables versatile material combinations and fully customized solutions for both flexible and rigid packaging applications in the medical sector



Polypropylene random copolymer

Grade	MFI ISO 1133 (g/10 min) 230 °C / 2.16 Kg	Flexural modulus ISO 178 (MPa)	Charpy impact strength notched ISO 179 (kJ/m²)	Melting point °C	Key attributes	Compliance			Applications
						EurPh 3.1.3 / 3.1.6	USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HPR02W	1.6	800	22	143		☑	☑	☑	Blow-Fill-Seal applications; Bottles and ampouls. Blow film applications for IV medical bags. Suitable for autoclave sterilization at 121 °C.
HPR09MR	9.0	1,100	8.0	150	SA / AB	☑	☑	☑	Primary and secondary pharmaceutical packaging, parenteral nutrition bags, pouches for IV solutions. Caps and closures.

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SA: Slip agent **AB:** Antiblock

Healthcare packaging solutions

Healthcare packaging solutions

Healthcare packaging solutions



Repsol Healthcare® HDPE grades deliver **high stiffness, chemical resistance, and durability**, perfectly suited for **blow-moulding applications, rigid bottles, and closures** for medical and pharmaceutical packaging. Their robust performance ensures **secure sealing and product integrity**, even under demanding sterilization processes.

HDPE grades meet **global healthcare regulations**, providing confidence and safety for critical packaging needs



High density polyethylene

Grade	MFI		Density ISO 1183 (Kg/m³)	Melting point °C	Key attributes	Compliance			Applications
	ISO 1133 (g/10 min) 190 °C / 2.16 Kg	ISO 1133 (g/10 min) 190 °C / 21.6 Kg				EurPh 3.1.3 / 3.1.5	USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HHD48D	0.55		948	135	SA	✓	✓	✓	Typical extrusion blow moulding grade for pill jars, offering increased density and barrier properties. Typically also converted in IBM process.
HHD55G	0.25	23	955	135		✓	✓	✓	Blow molding HDPE grade presenting stiffness and high stress cracking resistance. Grade used for pill jars and containers for pharmaceutical packaging.
HHD58G	0.25	24	958	137		✓	✓	✓	Blow molding HDPE grade presenting stiffness and excellent stress cracking resistance. Grade used for pill jars and containers for pharmaceutical packaging.

Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP). Please contact Repsol's Technical Service & Development: ATD_Polimeros@repsol.com

SA: Slip agent

Healthcare packaging
solutions

Labware and
medical devices

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Healthcare packaging solutions



Repsol Healthcare® LDPE grades offer excellent clarity, flexibility, and processability, making them ideal for Blow-Fill-Seal (BFS) applications, film extrusion, extrusion coating and injection moulding applications.

These materials ensure consistent performance and weldability, supporting the production of medical bags, pharmaceutical pouches, and BFS containers. Fully compliant with international healthcare standards, LDPE grades are designed for safe, reliable packaging solutions.



Low density polyethylene

Grade	MFI ISO 1133 (g/10 min) 190 °C / 2.16 Kg	Density ISO 1183 (Kg/m³)	Melting point °C	Key attributes	Compliance			Applications
					EurPh 3.1.3 / 3.1.4	USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HLD01S1	0.55	928	117	NA	✓	✓	✓	Blow-Fill-Seal applications; Large and small volume parenteral bottles and ampoules for steam autoclave treatment. Medical film.
HLD02S	2.0	920	110	NA	✓	✓	✓	Injection blow molded bottles and extrusion film for pharmaceutical bags and pouches. Caps and closures.
HLD02G	2.0	920	110	AB / SA	*	✓	✓	Injection blow molded bottles and extrusion film for pharmaceutical bags and pouches. Caps and closures.
HLD08S	8.0	920	109	NA	✓	✓	✓	Extrusion coating and cast-film for pharmaceutical and medical films. Caps and closures. Pharmaceutical masterbatches.
HLD20S	20	923	104	NA	✓	✓	✓	Injection molded parts that require flexibility. Caps and lids. Pharmaceutical masterbatches.

Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP). Please contact Repsol's Technical Service & Development: ATD_Polimeros@repsol.com

(*) EurPh 3.1.3 / 3.1.5

NA: No additives **AB:** Antiblock **SA:** Slip agent

Healthcare packaging solutions

Healthcare packaging solutions

Healthcare packaging solutions



Repsol Healthcare® EVA grades are engineered to provide **outstanding flexibility, durability, and clarity** for demanding medical applications such as films, bags, and tubing. These copolymers are **plasticizer-free, ensuring secure weldability and minimal extractables**, which makes them ideal for meeting the specific design and safety requirements of medical devices



EVA copolymer

Grade	MFI ISO 1133 (g/10 min) 190 °C / 2.16 Kg	VA content %	Compliance Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	Applications
HVA08G	2.0	7,5	✓	Flexible medical bags and medical tubing applications.
HVA18G1	0.7	18		Flexible medical bags and medical tubing applications.
HVA18G	2.0	18	✓	Flexible medical bags and medical tubing applications.
HVA28G1	3.5	27,5	✓	Flexible medical bags and medical tubing applications.

Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP). Please contact Repsol's Technical Service & Development: ATD_Polimeros@repsol.com



Healthcare packaging solutions

Healthcare packaging solutions

Labware and medical devices



Extended portfolio of polypropylene grades for injection moulding of syringe parts, inhalers, diagnostic tubs and lab consumables.

High-flow grades that enhance design flexibility and offer energy-saving potential during processing



Polypropylene homopolymer

Grade	MFI ISO 1133 (g/10 min) 230 °C / 2.16 Kg	Flexural modulus ISO 178 (MPa)	Charpy impact strength notched ISO 179 (kJ/m²)	Melting point °C	Key attributes	Compliance			Applications
						EurPh 3.1.3 / 3.1.6	USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HPP25G	25	1,600	3.0	164		✓	✓	✓	Labware and diagnostic applications, inhalers parts, injection moulding of syringe plungers, caps & closures.
HPP25G1	25	1,250	4.0	157		✓	✓	✓	Improved impact resistance. Labware and diagnostic applications, pipette tips.
HPP40N	40	1,700	2.5	164	NA	✓	✓	✓	Lab and diagnostics consumables, pipette tips, strips, test tubes. Cartridges and thin wall injections parts for medical devices.
HPP55RMD	55	1,900	2.5	164	CA / RR		✓	✓	Labware applications, PCR plates, tubes. Gamma ray and E-beam resistant. High fluidity PP resin. Offers stiffness and high transparency.
HPP55CMD	55	1,900	2.5	164	CA / AS		✓	✓	Labware applications, PCR plates, tubes. High fluidity PP resin. Offers stiffness and high transparency.

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NA: Nucleating agent **CA:** Clarifying agent **RR:** Radiation resistant **AS:** Antistatic

Healthcare packaging solutions

Labware and medical devices

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Labware and medical devices



Polypropylene random and block copolymer

Grade	MFI ISO 1133 (g/10 min) 230 °C / 2.16 Kg	Flexural modulus ISO 178 (MPa)	Charpy impact strength notched ISO 179 (kJ/m²)	Melting point °C	Key attributes	Compliance		Applications
						USP 661.1	Biocompatibility USP 87 USP Cytotoxicity (Elution Test) USP 88 class VI ISO 10993-4, -5, -6, -10, -11	
HPR30CMD	28	900	9.0	145	CA / AS		✓	Improved impact resistance for cryo vials, caps, centrifuge tubes.
HPR35CMD	38	1,050	6.0	149	CA / AS	✓	✓	Labware and diagnostic applications. Disposable 3-part syringes, racks and specimen cups with exceptional optical properties.
HPR35RMD	38	1,050	6.0	149	CA / RR	✓	✓	Labware and diagnostic applications with excellent optical properties. Gamma and E-beam ray resistant.
HPR75CMD	75	1,050	6.0	149	CA / AS		✓	Labware and diagnostic applications, thin wall syringe parts. Excellent optical properties with high fluidity.
HPB15NMD	15	1,600	6.0	164	NA		✓	Injection molding medical applications. Offers excellent impact/stiffness balance. Injection pens.

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NA: Nucleating agent **CA:** Clarifying agent **RR:** Radiation resistant **AS:** Antistatic

Labware and medical devices

Labware and medical devices

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Sterilization



A global company that **seeks the welfare of people and is a step ahead in building a better future through the development of smart energy**

Repsol Healthcare®

	Autoclave	EtO	Gamma and E-beam radiation
Polypropylene Homopolymer HPP	✓	✓	Only for HPP55RMD
Polypropylene Random Copolymer HPR	✓	✓	Only for HPR35RMD
Low Density Polyethylene HLD	✓	✓	✓
High Density Polyethylene HHD	(*)	✓	✓
EVA Copolymer HVA			✓

(*) For specific information on sterilization resistance, please contact Repsol's Technical Service & Development: ATD_Polimeros@repsol.com

The use of this product in any Medical Device must comply with the following criteria:
 Class I Medical Devices (European Union and/or U.S. FDA): the product may only be used for this purpose with prior notification to REPSOL MATERIALS, S.A. of each specific final application. Class II Medical Devices (European Union and/or U.S. FDA): the product may only be used for this purpose with REPSOL MATERIALS, S.A.'s prior written approval. This product may not be used for implantable devices and for Class III Medical Devices (European Union and/or U.S. FDA). REPSOL MATERIALS, S.A. makes no warranties, express or implied, which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose. Before using a product sold by REPSOL MATERIALS, S.A. users should make their own independent determination that the product is safe, lawful and technically suitable for the intended use.



Labware and medical devices

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Explore the full range of our specialties solutions



Cables. Polyethylene / Polypropylene / EVA & EBA  



Pipes  



High performance polypropylene compounds  



Solutions for the automotive market  



Sustainable solutions in polymers  

UHMWPE Superior performance  

repsol Reciclex 

Safety & quality are our priority

Excellence is intrinsic to Repsol's values. It infuses our daily work and helps guide our decisions and actions, contributing to the achievement of the commitments made to our customers, stakeholders, employees, suppliers/partners, and society to build a better future.

Our chemical complexes and logistics centers are all ISO 45001 certified. We are food safety leaders. All our facilities are FSSC 22000 certified, recognizing our food safety risk management processes throughout the supply chain.

Technical Data Sheets and MSDS are available on: www.repsol.com

All petrochemical plants are compliant with the current ISO 9001 standards for the quality of processes from manufacture to distribution, transport management, and end-product warehousing.

In February 2019, we obtained the ISCC PLUS certification in all our polyolefin production centers. We are one of the leading companies in the production of circular polyolefins, utilizing recycled plastic waste as a raw material. This certification exemplifies our commitment to promoting the Circular Economy of our materials.

Certifications

**Petrochemical plants,
plants, & logistics**
ISO 45001

All industrial complexes
FSSC 22000
All chemical plants
ISO 9001 + ISCC Plus

**Puertollano,
Tarragona, & Monzón
plants**
IATF 16949

**Puertollano & Monzón
plants**
RecyClass

**Puertollano,
Tarragona, & Sines**
ISO 45001



Environment

Repsol's purpose is to become a net-zero emissions company by 2050, and our 2024-2027 Strategic Plan enables us to continue successfully advancing our multi-energy commitment.

We have set up and deployed an ambitious CO₂ program reduction that pursues a 40% reduction in SCOPE 1 & 2 emissions by 2030 (2017 as reference year) and zero emissions before 2050. Energy efficiency programs to reduce energy consumption and GHG emissions are one of the key elements of our strategy in the short term, followed by deep process electrification and CCUS. Biofeedstocks and renewable electricity will have a relevant role in this transition.

These programs pursue long-term targets made public to facilitate their progress by the stakeholders. In this sense, the Industrial Area is committed to reducing 1.6 million tons of CO₂ under the 2024-2027 Strategic Plan, which, combined with the reductions achieved through the 2024-2026 Strategic Plan, amounts to more than 2 million tons of CO₂.

Regarding SCOPE 3 emissions, Repsol Materials, S.A. will contribute to the CO₂ emissions reduction at the plastics' end of life with our circularity projects, while we offer sustainable solutions for our clients: 100% recyclable polyolefins.

All petrochemical complexes have ISO 14001 certification for their environmental management and the reduction of the impact of their facilities, and ISO 14064 for the annual verification of greenhouse gas (GHG) emissions. In addition, the chemical area of our complexes in Tarragona (2015), Puertollano (2013), and Sines (2016) has implemented an Energy Management System according to the requirements indicated in the International Standard ISO 50001. This system is dedicated to developing and implementing our organization's energy policy and managing the energy aspects of our activities, products, or services. The objective is to increase and improve our energy efficiency based on systems implementation aimed at continuous energy performance improvement, thus contributing to more efficient and sustainable energy use.

Repsol Materials, S.A. has released on a yearly frequency the carbon footprint of all its product families since 2020, considering the "cradle to gate" scope based on ISO 14067.



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Customer Care

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