Differentiated solutions for the healthcare industry

**Repsol offer**
- High quality products
- Ready to be part of new projects
- Capable of developing tailor-made grades
- Excellent logistics service
- Technical service and development

**Our drive**
- To fulfill our customers’ needs:
- Product reliability and traceability
- Compliance
- Long term commitment

**Commitment**
Dedicated storage facilities and quality management protocols to ensure the highest quality standards.

**Guarantee**

**Service**
Aligning our Quality System with the Good Manufacturing Practices required by the industry.

Guarantee Commitment Service = Repsol Healthcare
Repsol. A global multi-energy company

With over 8 decades of experience

It is leading the energy transition with its ambition of achieving zero net emissions by 2050.

Present throughout the energy value chain, the company employs 24,000 people worldwide and distributes its products in nearly 100 countries. Its customer-focused product and services portfolio meets all consumer needs of around 24 million customers, whether at home or on the move.
Repsol manufactures a wide variety of products, ranging from base petrochemicals to derivatives.

**Base petrochemicals:** ethylene, propylene, butadiene, and benzene.

**Intermediate products:** styrene, propylene oxide, polyether polyols, and propylene glycols.

**Polyolefins:** polypropylene (PP) and PP compounds, both high and low-density polyethylene (HDPE and LDPE), metallocene linear low density polyethylene (mLLDPE), ethylene vinyl acetate (EVA), and ethylene butyl acrylate (EBA) copolymers.

**Over 100 scientists and researchers working for you**
Including qualified personnel specialized on Product Stewardship.
Repsol’s commitment to R&D is evidence of the company’s aim to attain business excellence to meet future horizons.

**Added value**
Repsol’s Chemicals Division, with a high degree of integration, focuses its strategy on the constant generation of value through differentiated products and services.
Growing from our strengths

Over 40 years of experience producing and selling polyolefins

Food packaging: we supply regularly to the food packaging industry.

Qualified in pharmaceutical applications. Repsol’s propylene glycol USP/EP is qualified and approved for use as an excipient in pharmaceutical applications.
Over 30 grades for healthcare

Polyolefins for pharmaceutical packaging and medical devices

Repsol takes another step in differentiating its solutions and offers.

☐ A suitable range of polyolefins: high and low density polyethylene (HDPE, LDPE), ethylene vinyl acetate copolymers (EVA) and polypropylene (PP).
☐ An outstanding and differentiated level of service.
☐ Eager to continue developing differentiated products.
☐ We put your needs first, always. Our tailor-made solutions are proof of our commitment to your singular cause.
☐ Our industry is full of challenges awaiting inspired solutions. That’s where we come in.

Polypropylene homopolymer
Heterophasic polypropylene copolymer
Polypropylene random copolymer

Low density polyethylene
High density polyethylene
EVA copolymer
Working for a more sustainable future

At Repsol, we believe in the circular economy, and we run specific projects that minimize the environmental impact of our materials. To this end, we are committed to making our industrial processes increasingly efficient and reducing the carbon footprint of our polymers.

We have a specialized circular economy department dedicated to recycling post-consumer materials to drive development of new materials offering solutions based on innovative polyolefins with recycled content.

We use recycled plastics in critical applications, creating new markets for plastic waste and driving circularity by giving that waste a new use. As a result, we offer a wide range of polyolefins with recycled content that deliver excellent engineering performance.

We have circular polyolefins obtained by incorporating pyrolysis oil, from chemically recycled plastic waste not suitable for mechanical recycling, together with virgin feedstock into our petrochemical process, reducing the consumption of non-renewable resources.

These circular polyolefins have the same properties and quality as virgin material and are therefore apt for healthcare packaging and medical devices.

We have obtained ISCC PLUS certification for circular and traceable polyolefins that use plastic waste as raw material. Moreover, our wide range of polyolefins is 100% recyclable.

Our ambition is to recycle the equivalent of 20% of the polyolefins we produce to support, in conjunction with the other initiatives in Repsol's circular economy strategy, the goal we announced in December 2019: to reach net zero emissions by 2050.

To contribute to the company's emissions neutrality goal, our chemicals business has launched its 3030 Plan, intended to cut our carbon intensity by 30% by 2030.

Advancing the circular economy and lowering carbon intensity in our chemicals business will contribute towards transforming Repsol's industrial operations, as well as developing high-value-added raw materials, making it possible to manufacture an infinite number of products that improve human well-being, safety, and quality of life while enhancing the environment.
Voluntary commitments. Working to build a more sustainable world

Because we care. At Repsol we believe that our society needs a transition towards a new Circular Economy, and we are fully committed to developing solutions, minimizing the impact of our polymers on the environment.

We have strengthened our commitment to sustainability by submitting our voluntary pledge in response to the European Commission’s call for stakeholders to come forward with pledges to boost the uptake of recycled plastics. The European Commission target is for 10 million tons of recycled plastics to find their way into products in the EU by 2025.

To meet this ambitious EU target, Repsol has the ambition of recycling the equivalent of 20% of our polyolefin production by 2030. Thanks to Repsol’s commitment, in less than 10 years, 360 kty of plastic waste will be diverted from landfill and will become raw materials to produce new chemical products.
### Polypropylene homopolymer

<table>
<thead>
<tr>
<th>Grade</th>
<th>Properties</th>
<th>Additives</th>
<th>Compliance</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>HPP08G</td>
<td>MFI ISO 1133 g/10 min 230ºC 2.16 kg</td>
<td>-</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Pharmaceutical packaging, closures, pouches and medical films.</td>
</tr>
<tr>
<td>HPP09M</td>
<td>9</td>
<td>3</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Pharmaceutical packaging, caps and closures.</td>
</tr>
<tr>
<td>HPP12G</td>
<td>12</td>
<td>4</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Injection molding, caps and closures and pharmaceutical packaging.</td>
</tr>
<tr>
<td>HPP25G</td>
<td>25</td>
<td>3</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Syringe parts, caps and closures, pharmaceutical packaging, injection molding items.</td>
</tr>
<tr>
<td>HPP25G1</td>
<td>25</td>
<td>4</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Improved impact resistance. Syringe parts, pharmaceutical packaging, caps and closures, injection molding items.</td>
</tr>
<tr>
<td>HPP40N</td>
<td>40</td>
<td>2.5</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Thin wall injection molding, labware, dispensers.</td>
</tr>
<tr>
<td>HPP55RM</td>
<td>55</td>
<td>2.5</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Gamma ray and e-beam resistant high fluidity PP resin. Offers stiffness and excellent transparency.</td>
</tr>
<tr>
<td>HPP55CMD</td>
<td>55</td>
<td>2.5</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
<td>Injection molding medical applications and labware. Offers stiffness and high transparency.</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur) and United States Pharmacopoeia (USP), please contact Repsol’s Technical Service & Development Department atd_poliolefinas@repsol.com

All our polypropylene grades are phthalate free.

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**Heterophasic polypropylene copolymer**

<table>
<thead>
<tr>
<th>Grade</th>
<th>Properties</th>
<th>Additives</th>
<th>Compliance</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>HPB15NMD</td>
<td>MFI: ISO 1133 g/10 min 230°C 2.16 kg</td>
<td>Charpy impact strength notched ISO 179 kJ/m² Melting point °C Flexural modulus ISO 178 MPa</td>
<td>Nucleating agent</td>
<td>Injection molding medical applications. Offers excellent impact/stiffness balance</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia [Ph Eur] and United States Pharmacopoeia [USP], please contact Repsol’s Technical Service & Development Department atd_poliolafinases@repsol.com

**Polypropylene homopolymer & Heterophasic polypropylene copolymer**

- Polypropylene homopolymer
- Heterophasic Polypropylene copolymer

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## Polypropylene random copolymer

<table>
<thead>
<tr>
<th>Grade</th>
<th>Properties</th>
<th>Additives</th>
<th>Compliance</th>
<th>Biocompatibility</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MFI ISO 1133 g/10 min 230ºC 2.16 kg</td>
<td>Charpy impact strength notched ISO 179 kJ/m²</td>
<td>Melting point °C</td>
<td>Flexural modulus ISO 178 Mpa</td>
<td></td>
</tr>
<tr>
<td>HPR02CMD</td>
<td>1.6</td>
<td>&gt;9</td>
<td>14.5</td>
<td>800</td>
<td>Clarifying agent</td>
</tr>
<tr>
<td>HPR02W</td>
<td>1.8</td>
<td>&gt;9</td>
<td>14.3</td>
<td>800</td>
<td>Clarifying agent</td>
</tr>
<tr>
<td>HPR09G</td>
<td>9</td>
<td>8</td>
<td>14.5</td>
<td>950</td>
<td>-</td>
</tr>
<tr>
<td>HPR09M</td>
<td>9</td>
<td>8</td>
<td>14.5</td>
<td>950</td>
<td>Slip agent / Antistatic</td>
</tr>
<tr>
<td>HPR35CMD</td>
<td>38</td>
<td>6</td>
<td>14.9</td>
<td>1050</td>
<td>Clarifying agent / Antistatic</td>
</tr>
<tr>
<td>HPR35AMD</td>
<td>38</td>
<td>6</td>
<td>14.9</td>
<td>1050</td>
<td>Clarifying agent / Radiation resistance</td>
</tr>
<tr>
<td>HPR50CMD</td>
<td>50</td>
<td>5</td>
<td>14.9</td>
<td>1150</td>
<td>Clarifying agent / Antistatic</td>
</tr>
<tr>
<td>HPR75CMD</td>
<td>75</td>
<td>6</td>
<td>14.9</td>
<td>1050</td>
<td>Clarifying agent / Antistatic</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur) and United States Pharmacopoeia (USP), please contact Repsol’s Technical Service & Development Department at d_poliolefinas@repsol.com

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**Stringent production procedures to ensure product consistency and the highest quality standards**
Polypropylene Random copolymer

Flexural Modulus [MPa] ISO 178

MFI [g/10' 230°C, 2.16 kg] ISO 1133

Low density polyethylene
### Low density polyethylene

<table>
<thead>
<tr>
<th>Grade</th>
<th>MFI ISO 1133 g/10 min 230°C 2.16 kg</th>
<th>Charpy impact strength notched ISO 1/J m²</th>
<th>Melting point °C</th>
<th>Additives</th>
<th>Compliance</th>
<th>USP</th>
<th>Biocompatibility</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>HLD01S</td>
<td>0.3</td>
<td>922</td>
<td>110</td>
<td>No additives</td>
<td>3.1.3 / 3.1.4</td>
<td>6611</td>
<td></td>
<td>Excellent flexibility for small volume parenteral bottles and ampoules.</td>
</tr>
<tr>
<td>HLD01S1</td>
<td>0.55</td>
<td>928</td>
<td>117</td>
<td>No additives</td>
<td>3.1.3 / 3.1.4</td>
<td>6611</td>
<td></td>
<td>Small volume parenteral bottles and ampoules for steam autoclave treatment.</td>
</tr>
<tr>
<td>HLD02S</td>
<td>2</td>
<td>920</td>
<td>110</td>
<td>No additives</td>
<td>3.1.3 / 3.1.4</td>
<td>6611</td>
<td></td>
<td>Soft LDPE containing slip and antiblock. For pharmaceutical packaging, caps and closures and other medical devices.</td>
</tr>
<tr>
<td>HLD02G</td>
<td>2</td>
<td>920</td>
<td>110</td>
<td>Antioxidants/Antiblock/Slip agent</td>
<td>3.1.3 / 3.1.5</td>
<td>6611</td>
<td></td>
<td>Extrusion coating and medical films. components.</td>
</tr>
<tr>
<td>HLD08S</td>
<td>8</td>
<td>920</td>
<td>109</td>
<td>No additives</td>
<td>3.1.3 / 3.1.4</td>
<td>6611</td>
<td></td>
<td>Caps and lids. Injection molded parts that require flexibility.</td>
</tr>
<tr>
<td>HLD20S</td>
<td>22</td>
<td>923</td>
<td>104</td>
<td>No additives</td>
<td>3.1.3 / 3.1.4</td>
<td>6611</td>
<td></td>
<td>Very flexible grade for ampoules. LDPE for pharmaceutical bags, pouches and medical devices.</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP), please contact Repsol’s Technical Service & Development Department: atd_poliolefinas@repsol.com

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A comprehensive range of products designed according to the standards of pharmaceutical packaging and medical devices

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**High density polyethylene**

<table>
<thead>
<tr>
<th>Grade</th>
<th>Properties</th>
<th>Additives</th>
<th>Compliance</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MFI ISO 1133 g/10 min 230ºC 2.16 kg</td>
<td>MFI ISO 1133 g/10 190ºC 5 kg</td>
<td>MFI ISO 1133 g/10 190ºC 21.6 kg</td>
<td>Density ISO 1183 kg/m³</td>
</tr>
<tr>
<td>HHD50G</td>
<td>0.25</td>
<td>-</td>
<td>20</td>
<td>950</td>
</tr>
<tr>
<td>HHD55G</td>
<td>0.25</td>
<td>-</td>
<td>23</td>
<td>955</td>
</tr>
<tr>
<td>HHD62G</td>
<td>0.3</td>
<td>-</td>
<td>30</td>
<td>959</td>
</tr>
<tr>
<td>HHD55G1</td>
<td>-</td>
<td>24</td>
<td>5.5</td>
<td>955</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur) and United States Pharmacopoeia (USP), please contact Repsol’s Technical Service & Development Department at tds_poliolefinas@repsol.com

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# EVA copolymer

<table>
<thead>
<tr>
<th>Grade</th>
<th>Properties</th>
<th>Additives</th>
<th>Compliance</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MFI</td>
<td>VA content %</td>
<td>Bioocompatibility</td>
<td></td>
</tr>
<tr>
<td>ISO 1133 g/10 min</td>
<td>230ºC 2.16 kg</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HVA08G</td>
<td>2</td>
<td>7.5</td>
<td>Antioxidants</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
</tr>
<tr>
<td>HVA18G1</td>
<td>0.7</td>
<td>18</td>
<td>Antioxidants</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
</tr>
<tr>
<td>HVA18G</td>
<td>2</td>
<td>18</td>
<td>Antioxidants</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
</tr>
<tr>
<td>HVA28G1</td>
<td>3.5</td>
<td>27.5</td>
<td>Antioxidants</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
</tr>
<tr>
<td>HVA28G2</td>
<td>7</td>
<td>28</td>
<td>Antioxidants</td>
<td>USP 87 USP Cytotoxicity (Elution Test)</td>
</tr>
</tbody>
</table>

* Repsol Healthcare grades are DMF listed. For more detailed information on DMF listing, European Pharmacopoeia (Ph Eur.) and United States Pharmacopoeia (USP), please contact Repsol’s Technical Service & Development Department at d_poliolefinas@repsol.com

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*Qualified in more pharmaceutical applications*

Repsol’s propylene glycol USP/EP is qualified and approved for use as an excipient in pharmaceutical applications.
### Sterilization

<table>
<thead>
<tr>
<th>Repsol Healthcare Grades</th>
<th>Autoclave</th>
<th>E1O</th>
<th>Gamma and E-beam radiation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polypropylene Homopolymer HPP</td>
<td>![Checkmark]</td>
<td>![Checkmark]</td>
<td>Only for HPPSR5RMD</td>
</tr>
<tr>
<td>Polypropylene Random Copolymer HPR</td>
<td>![Checkmark]</td>
<td></td>
<td>Only for HPR3SRMD</td>
</tr>
<tr>
<td>Low Density Polyethylene HLD</td>
<td></td>
<td>![Checkmark]</td>
<td></td>
</tr>
<tr>
<td>High Density Polyethylene HHD</td>
<td></td>
<td>![Checkmark]</td>
<td></td>
</tr>
<tr>
<td>EVA Copolymer HVA</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*For specific information on sterilization resistance, please contact the Technical Service and Development Department.

### MEDICAL POLICY DISCLAIMERS

- The use of this product in any Medical Device must comply with the following criteria:
  - Class I Medical Devices (European Union and/or U.S. FDA): the product may only be used for this purpose with prior notification to REPSOL QUÍMICA, S.A. of each specific final application.
  - Class II Medical Devices (European Union and/or U.S. FDA): the product may only be used for this purpose with REPSOL QUÍMICA, S.A.'s prior written approval.
  - This product may not be used for implantable devices and for Class III Medical Devices (European Union and/or U.S. FDA).

- REPSOL QUÍMICA, S.A. makes no warranties, express or implied, which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

- Before using a product sold by REPSOL QUÍMICA, S.A. users should make their own independent determination that the product is safe, lawful and technically suitable for the intended use.

- REPSOL QUÍMICA, S.A. accepts no liability from the use of its materials in conjunction with other materials.
Safety and quality are our priority

All our petrochemical complexes and production plants meet the most stringent quality and safety standards.

Our petrochemical complexes, packaging production plants and logistics centers have rigorous food-safety management systems in place and hold ISO 45001. Their manufacturing, distribution, transport, and end-product storage processes are also certified to the ISO 9001 quality standard. The Chemicals units at our complexes operate under an Energy Management System. Our Certified Environmental Management System guarantees that Best Available Practices and Technologies are in place to minimize the impact of our sites.

IATF 16949 certified

In 2021 we have obtained the highest certification for our auto products, having adapted all our automotive materials production centers under the IATF 16949 standard, an international standard for quality management systems in the automotive industry. This standard is the most demanding for quality management systems in the automotive sector at an international level and one of the essential requirements that car manufacturers require from their suppliers.

Certifications

<table>
<thead>
<tr>
<th>All Repsol complexes and plants</th>
<th>All Repsol complexes</th>
<th>Puertollano, Tarragona and Sines</th>
<th>Puertollano, Tarragona and Monzón plants</th>
<th>Puertollano and Monzón plants</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISO 45001 FSSC 22000</td>
<td>ISO 9001 ISCC Plus</td>
<td>ISO 50001 ISO 14001 ISO 14064</td>
<td>IATF 16949</td>
<td>UNE–EN 15343</td>
</tr>
</tbody>
</table>

Their manufacturing, distribution, transport, and end-product storage processes are also certified to the ISO 9001 quality standard.

The Chemicals units at our complexes operate under an Energy Management System. Our Certified Environmental Management System guarantees that Best Available Practices and Technologies are in place to minimize the impact of our sites.
Chemicals Customer Care

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Tel.: +34 91 753 18 04

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